



PART IDENTIFICATION CAT SCRAPERS

ELEVATED PADDLE SCRAPERS 613 - 633

EJECTOR ROLLERS 611 - 666

APRON PARTS 621 - 657

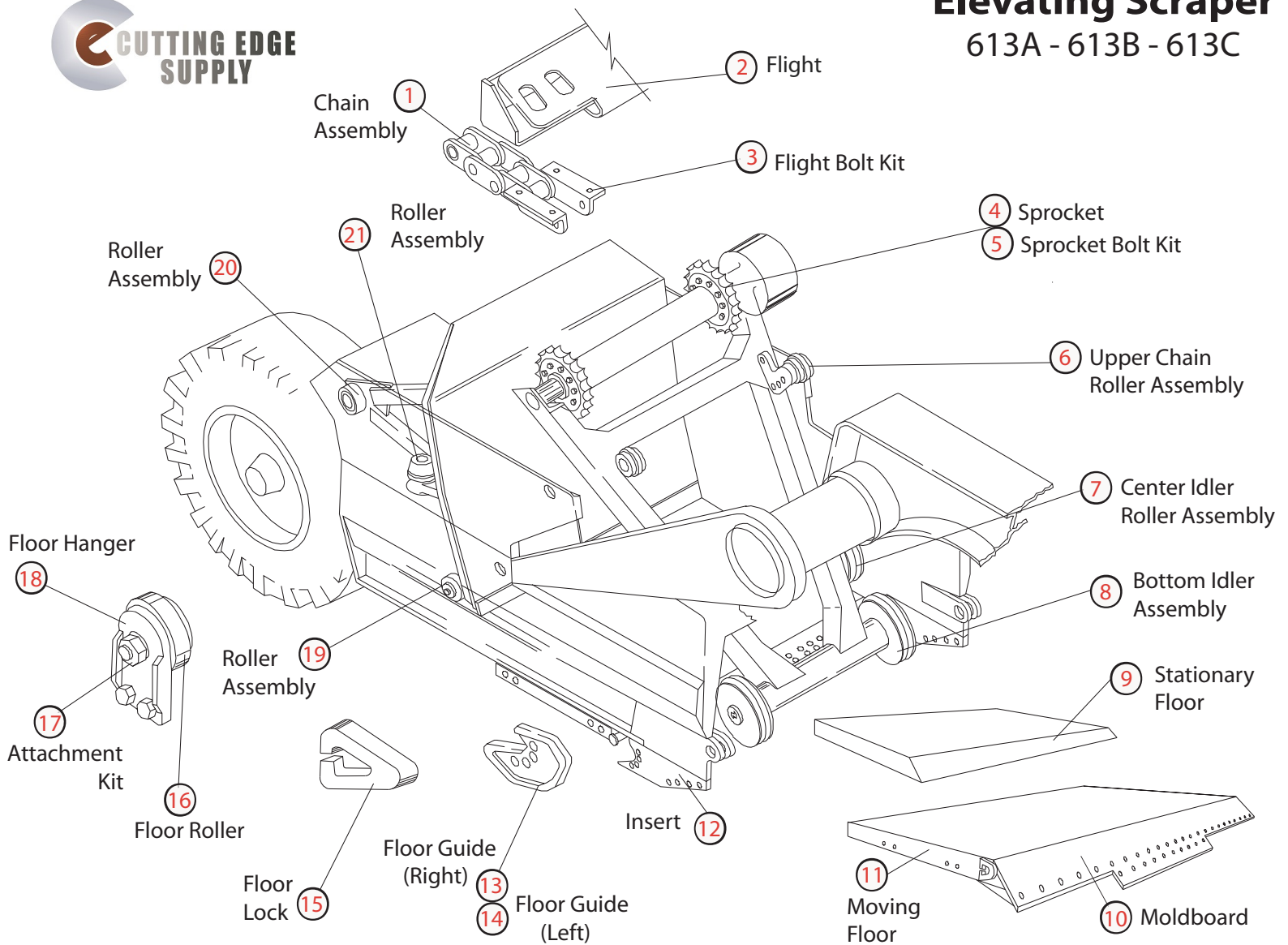
ADDITIONAL PARTS & ACCESSORIES

(800) 949-9014
www.cuttingedgesupply.com



Elevating Scraper

613A - 613B - 613C



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Scraper613chartFlyer-FINAL.ai



Scraper Quick Reference

OEM: Caterpillar **Model: 613C**

Ref#	Item Description	Qty Req'd	OEM#	CES Part#	Comment
1	Chain Assembly	2	2T0104	SP 2T0104	*
2	Flight	15	2T0679	SP 2T0679	
3	Flight Bolt Kit	1	Separate Parts	SP FBK405	*
4	Sprocket	2	2T2882	SP 2T2882	* See comment below
	Sprocket	2	260-5878	SP 260-5878	3/4" Holes
5	Sprocket Bolt Kit	1	Separate Parts	SP SBK407	*5/8" Bolts or SPSBK405 1/2"
	Sprocket Bolt Kit	1	Separate Parts	SP SBK436	3/4" Bolts
6	Upper Chain Roller Assembly	2	2T3964	SP 2T3964	
7	Center Chain Roller Assembly	-	-	-	Not used on 613C
8	Bottom Idler Assembly	2	9J0106	SP 9J0106A	with bushings pressed in
9	Stationary Floor	1	n/a	613FL/ASM-ST	
10	Moldboard	1	2T1919	BD 2T1919	Drop Center
11	Moving Floor	1	2T1567	BD 2T1567	
12	Insert	1	2T1957	BD 2T1957	
13	Floor Guide Right	1	7J5355	BD 7J5355 -R	
	Floor Guide Right	1	7J5355	BD 7J5355-TCR	w/ TC
14	Floor Guide Left	1	7J5356	BD 7J5356 -L	
	Floor Guide Left	1	7J5356	BD 7J5356-TCL	w/ TC
15	Floor Lock	2	2T3902	BD 2T3902	Floor stop
16	Floor Roller	4	6J1702	SP 6J1702	
17	Attachment Kit	4	0L2340/6J1797/1A3585	SP 6J1702KT	
18	Floor Hanger	4	2T3337	Not stocked	Bolt on Moving Floor Roller Hanger
19	Ejector Roller Assembly	2	8J8248	SP 8J8248	
20	Ejector Roller Assembly	2	5J9643	SP 5J9643	
21	Ejector Roller Assembly	2	8J8250	SP 8J8250	SP 8J8250 no shaft

* Included in Chain and Sprocket Kit SP CSK 613C-2 (Includes Flight Bolt and Sprocket Bolt Kits for 5/8" hole sprockets). **Note:** If 1/2" bolts used in sprockets, use chain and sprocket kit SP CSK613C-1. If 3/4" bolts used in sprockets, use chain and sprocket kit SP CSK613C-3.

SP 2T2882 Sprocket can be used in place of 2T2623 and 2T0704 sprockets

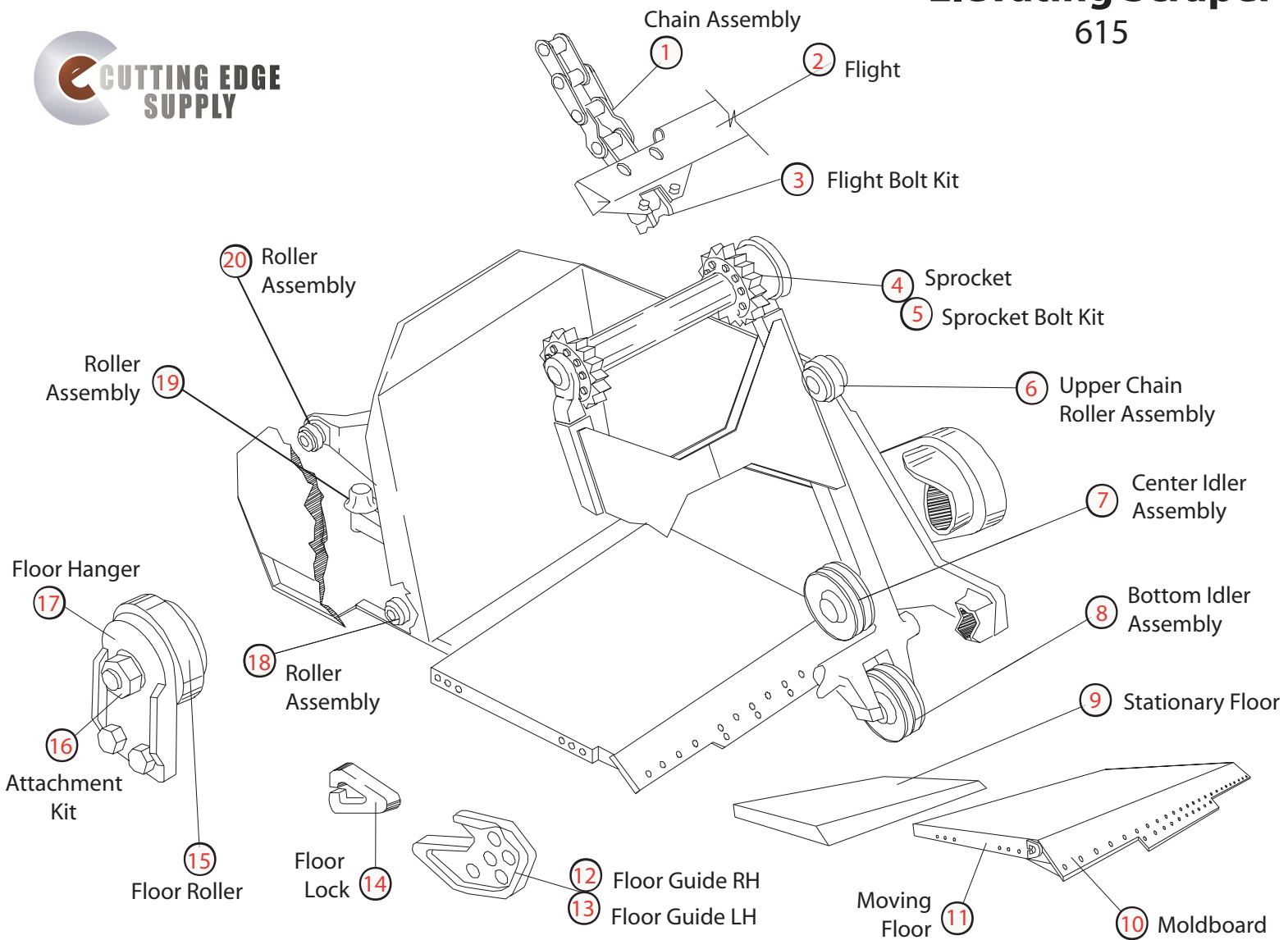


Scraper Quick Reference OEM: Caterpillar Model: 613A/B

Ref#	Item Description	Qty Req'd	OEM#	CES Part#	Comment
1	Chain Assembly	2	9J0115	SP 9J0115	Call For Availability
2	Flight	16	8J4174	SP 8J4174	Call For Availability
3	Flight Bolt Kit	1	Separate Parts	SP FBK405	
4	Sprocket	2	9J1653	SP 9J1653	Call For Availability
5	Sprocket Bolt Kit	1	Separate Parts	SP SBK405	
6	Upper Chain Roller Assembly	2	2T1122	SP 2T3964	
7	Center Chain Roller Assembly	2	8J8170	-	Not stocked
8	Bottom Idler Assembly	2	7J5790	-	Not stocked
9	Stationary Floor	1	-	613FL/ASM-ST	
10	Moldboard	1	2T1919	BD 2T1919	Drop Center
11	Moving Floor	1	7J5022	BD 7J5022	
12	Insert	-	-	-	Not used on 613A
13	Floor Guide Right	1	-	-	Not used on 613A
14	Floor Guide Left	1	-	-	Not used on 613A
15	Floor Lock	-	-	-	Not used on 613A
16	Floor Roller	4	6J1702	SP 6J1702	
17	Attachment Kit	1	0L2340/6J1797/1A3585	SP 6J1702KT	
18	Floor Hanger	4	2T3337		Call For Availability
19	Ejector Roller Assembly	2	8J8248	SP 8J8248	
20	Ejector Roller Assembly	2	5J9643	SP 5J9643	
21	Ejector Roller Assembly	-	-	-	Not used on 613A



Elevating Scraper 615



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Scraper615chartFlyer-FINAL.ai



Scraper Quick Reference

OEM: Caterpillar **Model: 615**

Ref#	Item Description	Qty Req'd	OEM #	CES Part#	Comment
1	Chain Assembly	2	2T0072	SP 2T0072	Standard Duty 18 FLIGHT
	Heavy Duty Chain Assembly	2	2T3038	SP 2T3038	Heavy Duty 15 FLIGHT
2	Flight	18	2T3893	SP 2T3893	Call For Availability
3	Flight Bolt Kit	1	-	SP FBK435	
4	Sprocket	2	2T0249	SP 2T0249	Standard Duty - 3/4" Holes
	Heavy Duty Sprocket	2	2T2259	SP 2T2259	Heavy Duty - 3/4" Holes
	Heavy Duty Sprocket	2	260-5877	SP 260-5877	Heavy Duty - 7/8" Holes
5	Sprocket Bolt Kit	1	-	SP SBK436	
	Sprocket Bolt Kit	1	-	SP SBK436-88	
6	Upper Chain Roller Assembly	2	2T0046	SP 2T0046A	Update to SP 8i2404
7	Center Idler Assembly	2	2T0047	SP 2T0047A	Update to SP 310-3510
8	Bottom Idler Assembly	2	2T0048	SP 8J6562	
9	Stationary Floor	1	-	615FL/ASM-ST	
10	Moldboard	1	2T1926	BD 2T1926	7/8" Holes
	Drop Center Moldboard	1	2T2479	BD 2T2479	1" Holes Drop Center
11	Moving Floor	1	2T2480	BD 2T2480	1" Holes Drop Center
12	Floor Guide Right	1	8J7210	GP 8J7210	
	Floor Guide Right	1	8J7210	HX 8J7210-TCR	w/ TC
13	Floor Guide Left	1	8J7211	GP 8J7211	
	Floor Guide Left	1	8J7211	HX 8J7211-TCL	w/ TC
14	Floor Lock	2	3G0901	BD 3G0901	Weld on
15	Floor Roller	4	6J1702	SP 6J1702	
16	Attachment Kit	4	Separate Parts	SP 6J1702KT	0L2340 / 6J1797 / 1A3585
17	Floor Hanger	4	-	Not Stocked	
18	Ejector Roller Assembly	2	6J9224 / 8W4646	SP 144-7299	
19	Ejector Roller Assembly	2	5F8001	SP 5F8001	
20	Ejector Roller Assembly	2	2T0326	SP 2T2911	Rear

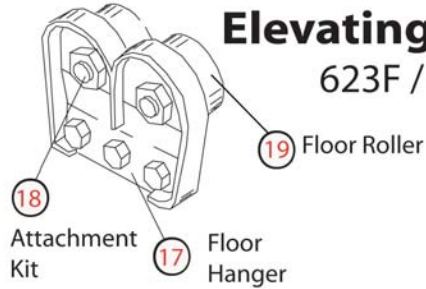
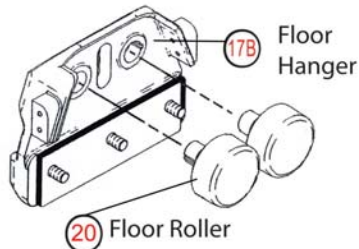
* Included in Chain and Sprocket Kit SP CSK615 HD (Includes Flight Bolt and Sprocket Bolt Kits)

** Included in Chain and Sprocket Kit SP CSK615 HD- 88 (Includes Flight Bolt and Sprocket Bolt Kits)

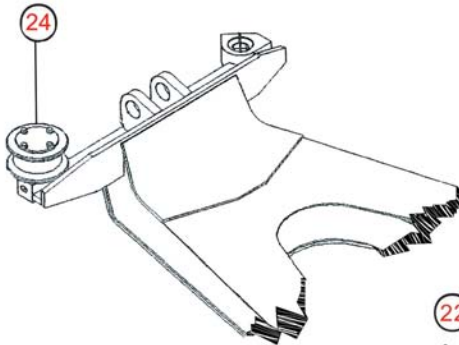


Elevating Scraper 623F / 623G

Late F and all G
Alt. Attachment Arm &
Floor Hanger Assembly



Roller Assembly



Roller Assembly

23

22 Roller
Assembly

21

Roller Assembly

Floor Lock

16

Floor Guide (Left)

15

Floor Guide (Right)

14

Insert
(Left)

Insert
(Right)

Moving
Floor

10 Moldboard

4 Sprocket

5 Sprocket Bolt Kit

6 Upper Chain
Roller Assembly

7 Center Idler
Assembly

8 Bottom Idler
Assembly

9 Stationary Floor

1 Chain Assembly

2 Flight

3 Flight Bolt Kit



Scrapper Quick Reference

OEM: Caterpillar **Model: 623F/623G-M**

Ref#	Item Description	Qty Req'd	OEM #	CES Part#	Comment
1	Chain Assembly	2	2T3038	SP 2T3038	** 76 Links
	Severe Duty Chain Assembly	2	-	SP 404-15	*** Severe Duty
2	Flight	15	2T3883	SP 2T3883	
3	Flight Bolt Kit	1	Separate Parts	SP FBK434	
4	Sprocket	2	2T2891	SP 2T2891	** 18 teeth
	Severe Duty Sprocket	2	-	SP 2T2891SD	*** 3/4 holes
	Sprocket	2	260-5879	SP 260-5879	7/8 holes
	Severe Duty Sprocket	2	-	SP 260-5879SD	* 7/8 holes
5	Sprocket Bolt Kit	1	Separate Parts	SP SBK454	For sprockets w/ 3/4 holes
	Sprocket Bolt Kit	1	Separate Parts	SP SBK453	For sprockets w/ 7/8 holes
6	Upper Chain Roller Assembly	2	3G7490	SP 2T0046A	Long shaft
	Upper Chain Roller Assembly	2	8I2404	SP 8I2404	Long Shaft / Wide Land
7	Center Idler Assembly	2	3G1086	SP 2T0047A	New # 215-4458
8	Bottom Idler Assembly	2	8J6562	SP 8J6562	New # 215-4459
9	Stationary Floor	1	-	623FL/ASM-ST	
10	Moldboard	1	2T1969	BD 2T1969	Drop Center
11	Moving Floor	1	8I1615	8I1615SD	Late 623F and all 623G
	Moving Floor	1	2T3918	2T3918SD+.75	Early 623F
	Heavy Duty Moving Floor	1	-	2T3918HD-1	Early 623F (1" hanger holes)
12	Insert (Right)	2	2T1955	2T1955	5 3/8" wide - 4 tapped holes
	Heavy Duty Insert LR	1	-	2T1955LR	Full Router Insert Long
13	Insert (Left)	2	2T1955	2T1955	5 3/8" wide - 4 tapped holes
	Heavy Duty Insert LL	1	-	2T1955LL	Full Router Insert Long
14	Floor Guide (Right)	1	8J7210	GP 8J7210	
	Floor Guide (Right)	1	8J7210	HX 8J7210-TCR	w/ TC
15	Floor Guide (Left)	1	8J7211	GP 8J7211	
	Floor Guide (Left)	1	8J7211	HX 8J7211-TCL	w/ TC
16	Floor Lock	2	3G0901	3G0901	Weld on
17	Floor Hanger	4	8I1645	SP 8I1645	Late F and G
17B	Floor Hanger	4	3G7872	SP 3G7872	Early F
	Floor Hanger	4	-	3G7872.10	Heavy Duty 1" holes - Fabricated
18	Attachment Kit	8	Separate Parts	SP 6J1702KT	0L2340 / 6J1797 / 1A3585
19	Floor Roller	8	6J1702	SP 6J1702	Early 623F
20	Floor Roller	8	8I1738	SP 8I1738	Late 623F and all G
21	Ejector Roller Assembly	2	8W4646	SP 144-7299	Bottom
22	Ejector Roller Assembly	2	9J7350	SP 2T2911	(Early Modles Only)
22	Ejector Roller Assembly	2	8I1738	SP 8I1738	623F (5EW1-up) 623G
23	Ejector Roller Assembly	2	5F8001	SP 5F8001	Upper
24	Ejector Roller Assembly	2	144-7293	SP 144-7293	Middle

** Included in Chain and Sprocket Kit SP CSK623 E/F (Includes Flight Bolt & Sprocket Bolt Kits)

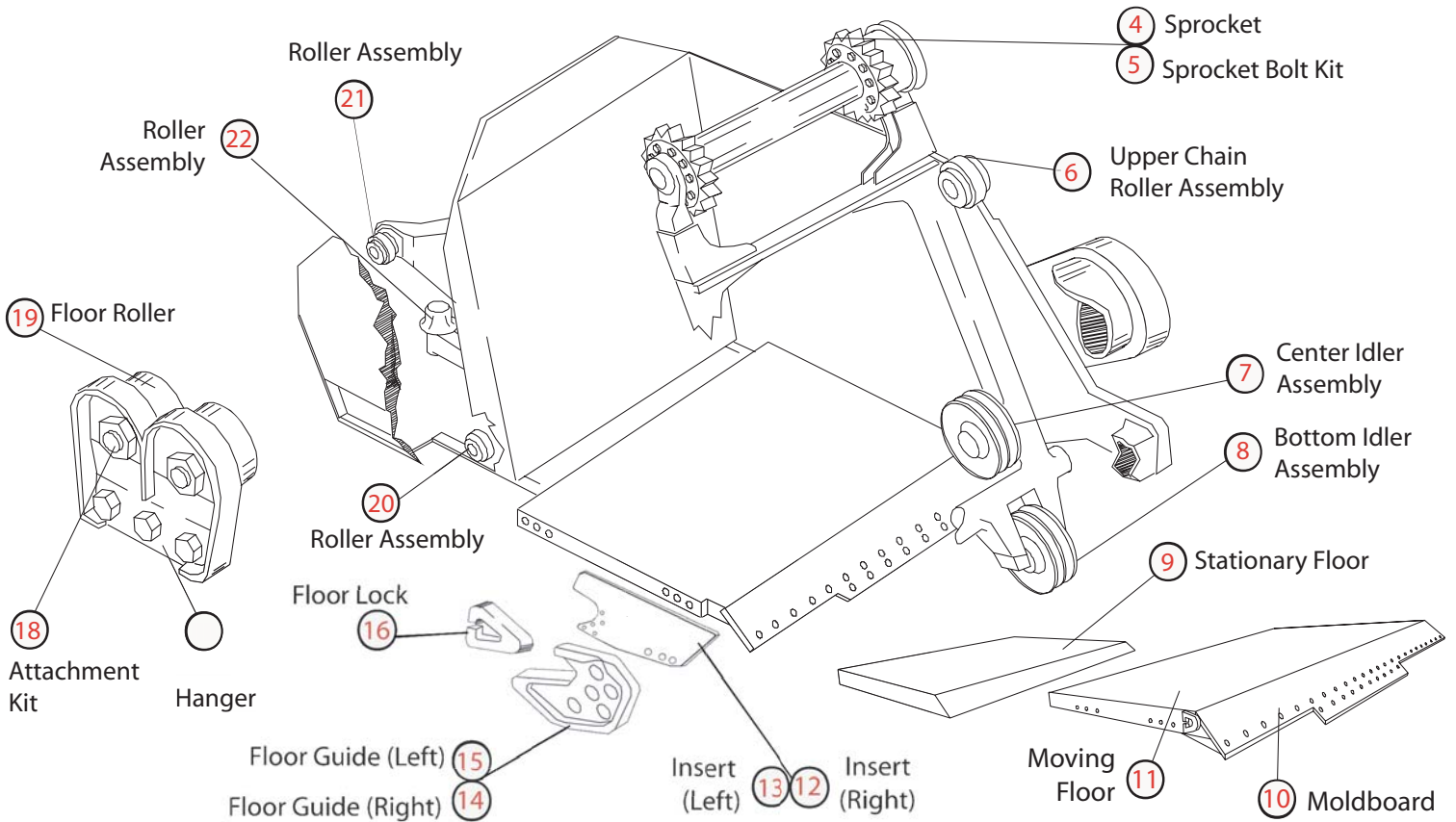
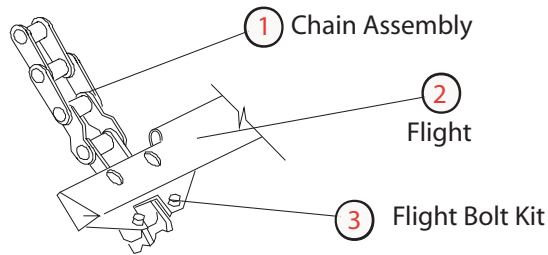
*** Included in Chain and Sprocket Kit SP CSK623F/G-SD (Includes Flight Bolt & Sprocket Bolt Kits)

* Included in Chain and Sprocket Kit SP CSK623F/GSD-88(Includes Flight Bolt & Sprocket Bolt Kits)

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Elevating Scraper 623/623B/623E



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Scraper623chartFlyer-FINAL.ai

Scraper Quick Reference

OEM: Caterpillar **Model: 623E**

Ref#	Item Description	Qty Req'd	OEM #	CES Part#	Comment
1	Chain Assembly	2	3G3391	SP 3G3391	* 75 Links
	Chain Assembly	2	2T3038	SP 2T3038	** 76 Links (5SG1 & up)
	Severe Duty Chain Assy	2	-	SP 404-15	*** Severe Duty
2	Flight	15	2T3883	SP 2T3883	
3	Flight Bolt Kit	1	Separate Parts	SP FBK434	
4	Sprocket	2	8J6544	SP 8J6544	* 16 Teeth
	Sprocket	2		SP 8J6544SD	**** 16 Teeth / Severe Duty
	Sprocket	2	2T2891	SP 2T2891	** 18 Teeth (5SG1 & up)
	Sprocket	2	260-5879	SP 260-5879	7/8 holes
	Severe Duty Sprocket	2	-	SP 2T2891SD	*** 3/4 holes Late E
	Severe Duty Sprocket	2	-	SP 260-5879SD	@ 7/8 holes SD
5	Sprocket Bolt Kit	1	Separate Parts	SP SBK454	Sprockets w/ 3/4 holes
	Sprocket Bolt Kit	1	Separate Parts	SP SBK453	Sprockets w/ 7/8 holes
6	Upper Chain Roller Assembly	2	3G7490	SP 2T0046A	Long shaft
	Upper Chain Roller Assembly	2	8I2404	SP 8I2404	Long Shaft / Wide Land
7	Center Idler Assembly	2	3G1086	SP 2T0047A	New # 215-4458
8	Bottom Idler Assembly	2	8J6562	SP 8J6562	New # 215-4459
9	Stationary Floor	1	-	623FL/ASM-ST	
10	Moldboard	1	2T1969	BD 2T1969	Drop Center
11	Moving Floor	1	2T3918	2T3918SD+.75	3/4 Hanger holes
	Heavy Duty Moving Floor	1	-	2T3918HD-1	1" Hanger holes
12	Insert (Right)	2	2T1955	2T1955	5 3/8 Wide 4 tapped holes
	Heavy Duty Insert LR	1	-	2T1955LR	Full router insert Long
13	Insert (Left)	2	2T1955	2T1955	5 3/8 Wide 4 tapped holes
	Heavy Duty Insert LL	1	-	2T1955LL	Full router insert Long
14	Floor Guide (Right)	1	8J7210	GP 8J7210	
	Floor Guide (Right)	1	8J7210	HX 8J7210-TCR	W / TC
15	Floor Guide (Left)	1	8J7211	GP 8J7211	
	Floor Guide (Left)	1	8J7211	HX 8J7211-TCL	W / TC
16	Floor Lock	2	3G0901	3G0901	Weld on
17	Floor Hanger	4	3G7872	SP 3G7872	3/4" hole - Cast
	Floor Hanger	4	-	3G7872.10	Heavy Duty 1" Holes Fabricated
18	Attachment Kit	8	Separate Parts	SP 6J1702KT	0L2340 / 6J1797 / 1A3585
19	Floor Roller	8	6J1702	SP 6J1702	
20	Ejector Roller Assembly	2	8W4646	SP 144-7299	Bottom
21	Ejector Roller Assembly	2	9J7350	SP 2T2911	Middle
	Ejector Roller Assembly	2	8I2307	SP 8I1738	Middle (3XW1 & up)
22	Ejector Roller Assembly	2	5F8001	SP 5F8001	Upper

* Included in Chain and Sprocket Kit SP CSK623 (Includes Flight Bolt & Sprocket Bolt Kits)

** Included in Chain and Sprocket Kit SP CSK623 E/F (Includes Flight Bolt & Sprocket Bolt Kits)

*** Included in Chain and Sprocket Kit SP CSK623F/G-SD (Includes Flight Bolt & Sprocket Bolt Kits)

**** Included in Chain and Sprocket Kit SP CSK623 - SD (Includes Flight Bolt & Sprocket Bolt Kits)

@ Included in Chain and Sprocket Kit SP CSK623 SD-88 (Includes Flight Bolt & Sprocket Bolt Kits)

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Scraper Quick Reference

OEM: Caterpillar Model: 623/623B

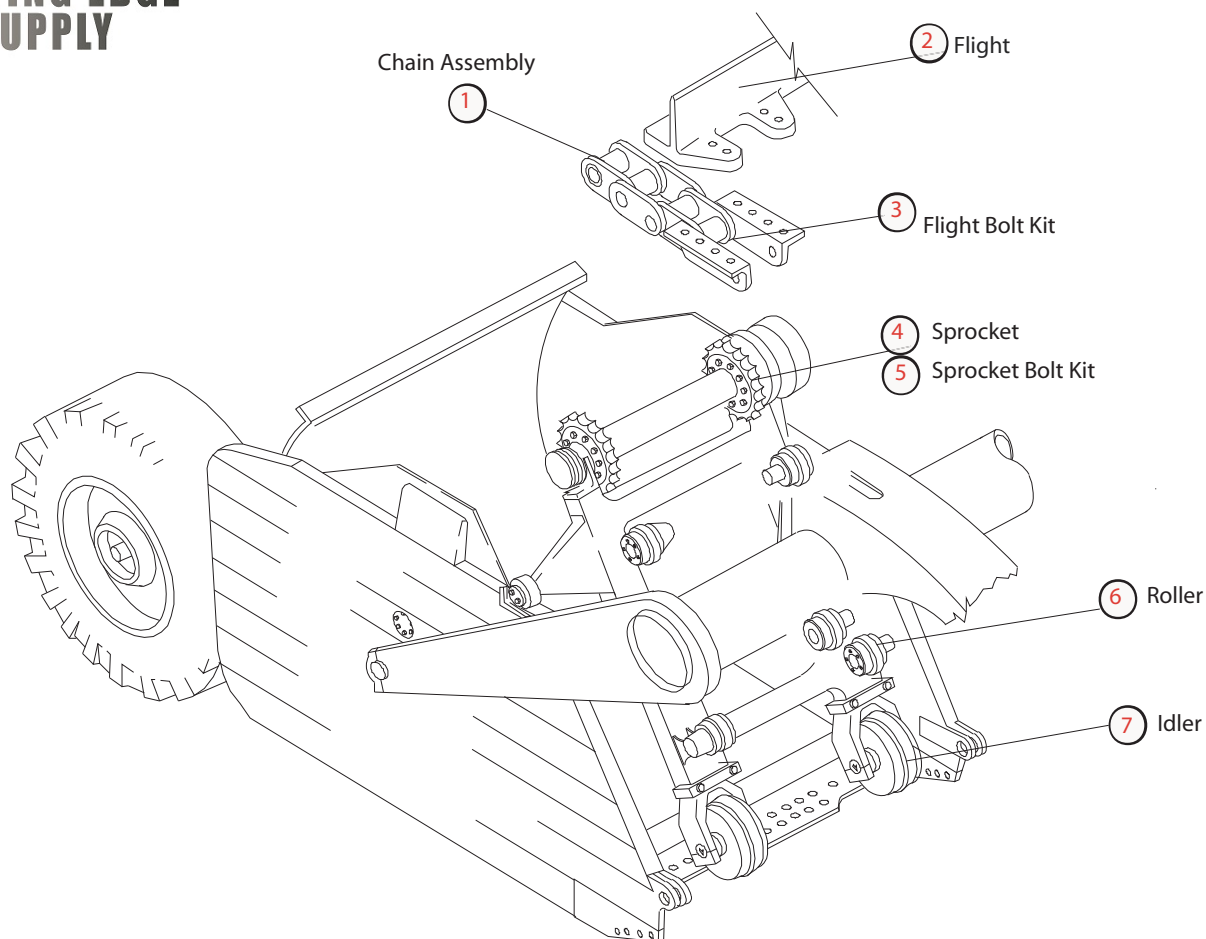
Ref#	Item Description	Qty Req'd	OEM #	CES Part#	Comment
1	Chain Assembly	2	3G3391	SP 3G3391	* 75 Links
	SD Chain Assembly	2	-	SP 404-15	** Sever Duty Chain
2	Flight	15	8J7122	SP 2T3883	
3	Flight Bolt Kit	1	Separate Parts	SP FBK434	*
4	Sprocket	2	8J6544	SP 8J6544	* 16 Teeth
	SD Sprocket	2	-	SP 8J6544-SD	** Sever Duty Sprocket
5	Sprocket Bolt Kit	1	Separate Parts	SP SBK454	*
6	Upper Chain Roller Assembly	2	3G7490	SP 2T0046A	Long Shaft
	Upper Chain Roller Assembly	2	8I2404	SP 8I2404	Long Shaft / Wide Land
	Upper Chain Roller Assembly	2	3G0960	SP 3G0960A	Short Shaft / early model 623B
7	Center Idler Assembly	2	3G2156 / 3G1086	SP 2T0047A	New # 215-4458
8	Bottom Idler Assembly	2	8J6562	SP 8J6562	New # 215-4459
9	Stationary Floor	1	-	623FL/ASM-ST	
10	Moldboard	1	2T1969	BD 2T1969	Drop Center
11	Moving Floor	1	2T3918	2T3918SD+.75	3/4" Hanger Holes
	Heavy Duty Moving Floor	1	-	2T3918HD-1	1" Hanger Holes
12	Insert (Right)	2	2T1955	BD 2T1955	5 3/8" Wide 4 Tapped holes
	Heavy Duty Insert LR	1	-	2T1955LR	Full Router Insert Long
13	Insert (Left)	2	2T1955	BD 2T1955	5 3/8" Wide 4 Tapped holes
	Heavy Duty Insert LL	1	-	2T1955LL	Full Router Insert Long
14	Floor Guide (Right)	1	8J7210	GP 8J7210	
	Floor Guide (Right)	1	8J7210	HX 8J7210-TCR	w/ TC
15	Floor Guide (Left)	1	8J7211	GP 8J7211	
	Floor Guide (Left)	1	8J7211	HX 8J7211-TCL	w/ TC
16	Floor Lock	1	3G0901	BD 3G0901	Weld on
17	Floor Hanger	4	3G7872	SP 3G7872	3/4" hole - cast
	Floor Hanger	4	-	3G7872.10	Heavy Duty 1" holes - Fabricated
18	Attachment Kit	8	Separate Parts	SP 6J1702KT	0L2340 / 6J1797 / 1A3585
19	Floor Roller	8	6J1702	SP 6J1702	
20	Ejector Roller Assembly	2	6J9224 / 8W4646	SP 144-7299	Bottom
21	Ejector Roller Assembly	2	9J7350	SP 2T2911	Middle
22	Ejector Roller Assembly	2	5F8001	SP 5F8001	Upper

*Included in Chain and Sprocket Kit SP CSK623 (Includes Flight Bolt and Sprocket Bolt Kits)

**Included in Chain and Sprocket Kit SP CSK623B-SD (Includes Flight Bolt and Sprocket Bolt Kits)



Elevating Scraper 633, 633C, 633D



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Scraper Quick Reference

OEM: Caterpillar **Model: 633 D**

Ref#	Item Description	Qty Req'd	OEM #	CES Part#	Comment
1	Chain Assembly	2	8J3059		CALL FOR AVAILABILITY
2	Flight	13	9J1587		CALL FOR AVAILABILITY
3	Flight Bolt Kit	1	-	SP FBK451	CALL FOR AVAILABILITY
4	Sprocket	2	7J9382		CALL FOR AVAILABILITY
5	Sprocket Bolt Kit	1	-		CALL FOR AVAILABILITY
6	Roller	6	7J1184		CALL FOR AVAILABILITY
7	Idler	2	6J9166	SP 9J1035	CALL FOR AVAILABILITY



Scraper Quick Reference

OEM: Caterpillar **Model: 633 / 633 C**

Ref#	Item Description	Qty Req'd	OEM #	CES Part#	Comment
1	Chain Assembly	2	8J3059		CALL FOR AVAILABILITY
2	Flight	13	8J3058		CALL FOR AVAILABILITY
3	Flight Bolt Kit	1	-	SP FBK451	CALL FOR AVAILABILITY
4	Sprocket	2	7J9382		CALL FOR AVAILABILITY
5	Sprocket Bolt Kit	1	-	SP SBK451	CALL FOR AVAILABILITY
6	Chain Roller Assembly	6	7J1184		CALL FOR AVAILABILITY
7	Idler	2	5J7615 / 6J9166	SP 9J1035	CALL FOR AVAILABILITY



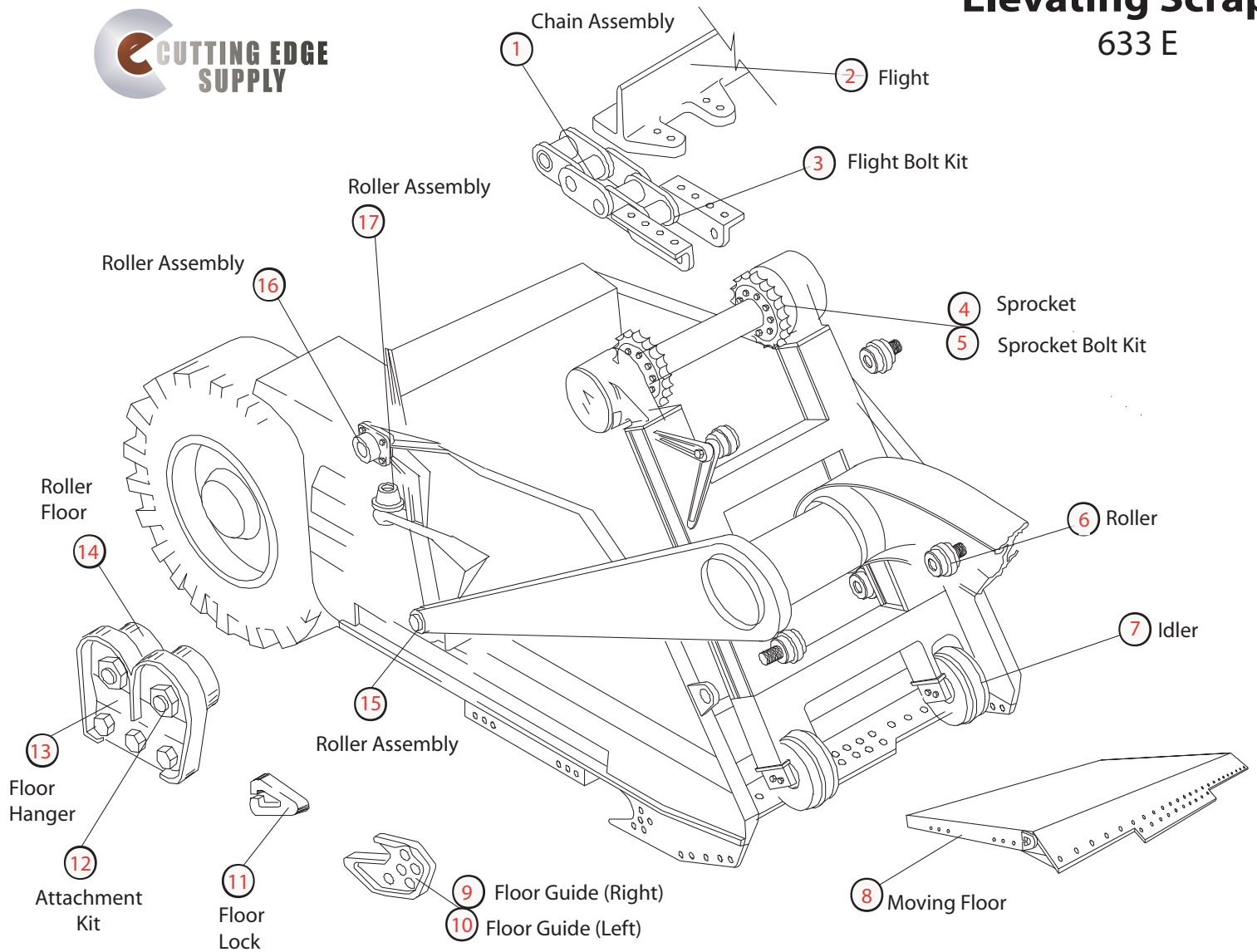
Scraper Quick Reference

OEM: Caterpillar **Model: 633E**

Ref#	Item Description	Qty Req'd	OEM #	CES Part#	Comment
1	Chain Assembly	2	2T3762		CALL FOR AVAILABILITY
2	Flight	14	2T3931		CALL FOR AVAILABILITY
3	Flight Bolt Kit	1	Separate Parts	SP FBK453	
4	Sprocket	2	8I1319		CALL FOR AVAILABILITY
5	Sprocket Bolt Kit	1	Separate Parts	SP SBK453	
6	Roller	4	2T3972		CALL FOR AVAILABILITY
	Chain Roller	4	8I1643		CALL FOR AVAILABILITY
	Adjuster Roller	2	2T3973		CALL FOR AVAILABILITY
7	Idler	2	9J1035	SP 9J1035	
8	Moving Floor	1	2T3519	-	
9	Floor Guide (Right)	1	8J7210	GP 8J7210	
	Floor Guide (Right)	1	8J7210	HX 8J7210-TCR	w/TC
10	Floor Guide (Left)	1	8J7211	GP 8J7211	
	Floor Guide (Left)	1	8J7211	HX 8J7211-TCL	w/TC
11	Floor Lock	2	3G0901	BD 3G0901	Weld on
12	Attachment Kit	1	-	SP 6J1702 KT	0L2340 / 6J1797 / 1A3585
13	Floor Hanger	4	3G7872	SP 3G7872	
14	Floor Roller	8	6J1702	SP 6J1702	
15	Ejector Roller Assembly	2	8W4646	SP 144-7299	Bottom
16	Ejector Roller Assembly	2	8I1732	SP 2T2911	Middle
17	Ejector Roller Assembly	2	5F8001	SP 5F8001	Upper
*	Floor Roller Assembly	2	8W2033	SP 144-7318	On Floor Linkage



Elevating Scraper 633 E



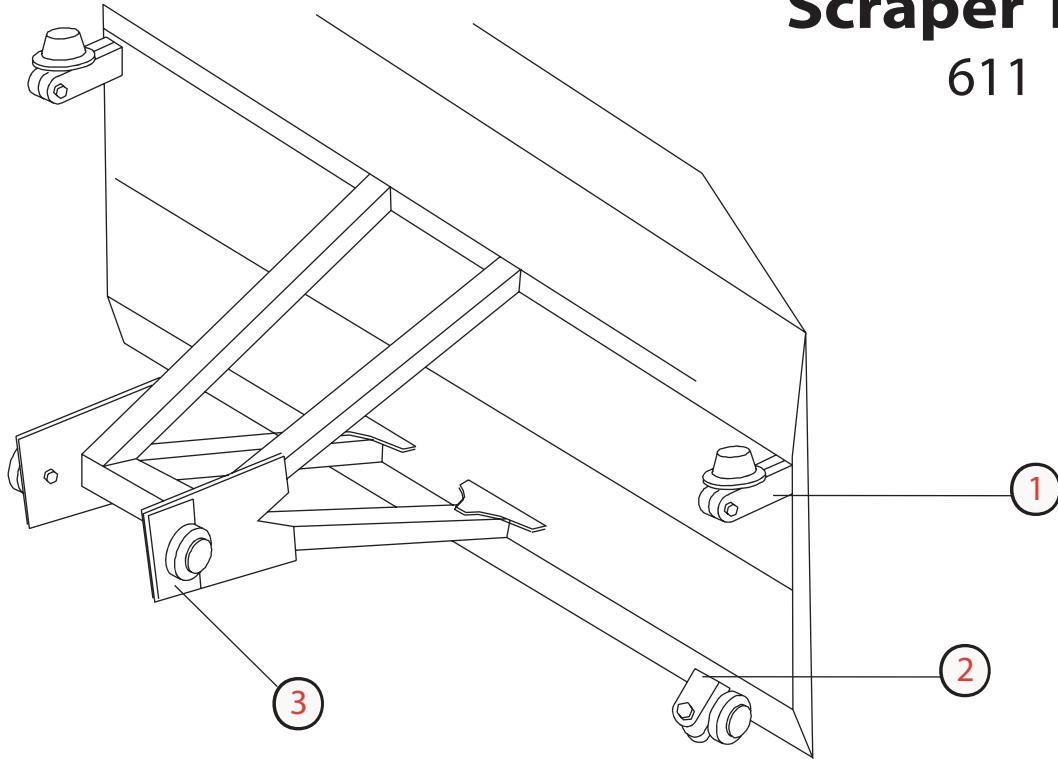
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Scraper Idler & Roller Crossover Reference

Part Number	OEM Part Number(s)	Description	Comments	Application
1447289	1235135 / 3J4779 / 8W4700	Roller Assembly	Ejector - top mounted - horizontal	621B/E/F/G, 627B/E/F/G, 631B/C/D/E, 637B/D/E, 651, 657
1447290	8W4662	Roller Sub Assembly	Sub-Assembly for 1447289	
1447293	4T0669	Roller Assembly	Ejector - rear mounted - horizontal	621E/F, 627E/F/G
1447294	1447294	Roller Sub Assembly	Sub-Assembly for 1447293	
1447299	1235134 / 8W4646 / 6J9224 / 6J9221	Roller Assembly	Ejector - bottom mounted - vertical	615C/CII, 621B/E/F/G, 623B/E/F/G, 627B/E/F/G, 633E
1447300	8W4647	Roller Assembly	Sub-Assembly for 1447299	
1447314	8W4732	Roller Assembly	Ejector - bottom mounted - vertical	631e, 637d (1LB509-9999, 1HB691-UP)
1447315	8W4663	Roller Sub Assembly	Sub-Assembly for 1447314	
1447318	9J5223 / 4T7641 / 1U4875 / 8W2033	Roller Assembly	Ejector - rear mounted - horizontal	631D/E, 637D/E
1447319	9J5231 / 4T7638 / 8W2034	Roller Sub Assembly	Sub-Assembly for 1447318	
1447321	3J4778 / 8W4731 / 3G0897	Roller Assembly	Ejector - bottom mounted - vertical	631B/C/D, 637B/D/E, 651B/E, 657B/E
1447322	3G0898	Roller Sub Assembly	Sub-Assembly for 1447321	
811738	811738 / 8I2307	Roller Assembly	Ejector - rear mounted - vertical	623E/F/G
2T0046A	3G7490A	Upper Chain Roller		615, 623B/E/F/G
2T0047A	3G1086A / 3G2156 / 8J6555	Center Idler		615, 623B/E/F/G
2T2911	2T0326 / 9J7350	Roller Assembly	Ejector - rear mounted - vertical	615C/CII, 623B/E/F/G, 633E
2T3963	8J7834	Roller Shell		613
2T3964	2T3964	Upper Chain Roller		613B/C
2T3972	2T3972	Roller Assembly, Center	Short Shaft	633E
2T3973	2T3973	Roller Assembly, Upper	Long Shaft	633E
3G0960A	8J6551	Center Idler		623
5F8001	5F8001 / 2T1710	Roller Assembly	Ejector - top mounted - horizontal	615C/CII, 623B/E/F/G, 633E
5J9643	5J9643	Roller Assembly	Ejector - rear mounted - vertical	613B/C
6J1702	6J1702	Floor Roller Assembly		613B/C, 615, 619, 623B/E/F/G, 633E
7J1184A	7J1184 / 8I1643	Roller Assembly	Roller is complete Assembly	633C/D/E, 639
8J6562	8J6562	Bottom Idler Assembly		615, 623B/E/F/G
	8J8170 / 3G3782		Not Available	
8J8248	7J4761	Roller Assembly	Ejector - bottom mounted - vertical	613B/C
8J8250	8J8250	Roller Assembly	Ejector - top mounted - horizontal	613B/C
9J0106A	9J0106	Bottom Idler Assembly	CAT idler does not include the necessary 3J9133 or 9J0112 bushing; our idler includes both bushing	613/B/C
9J1035	5J7615 / 6J9166	Bottom Idler Assembly		633/C/D, 639

Replacement Scraper Parts

Scraper Type 611

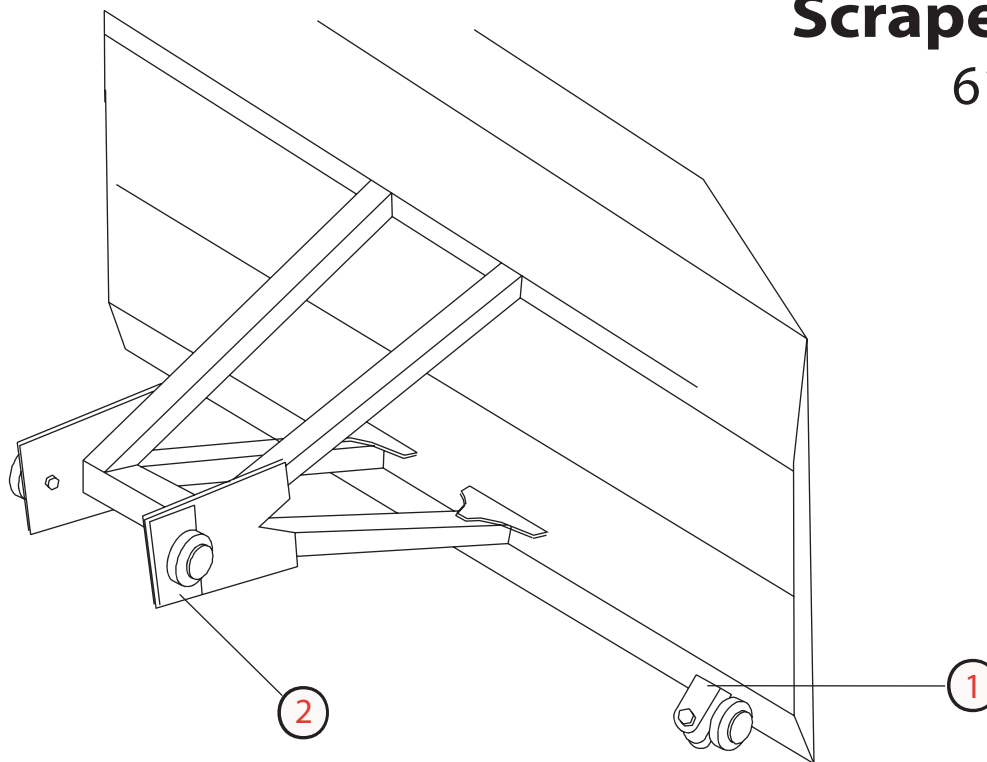


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>7WZ1- UP</i>				
1	2T7710	SP 5F8001	Roller Assembly	2	
2	144-7299	SP 144-7299	Roller Assembly	2	
3	8I1738	SP 8I1738	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 613

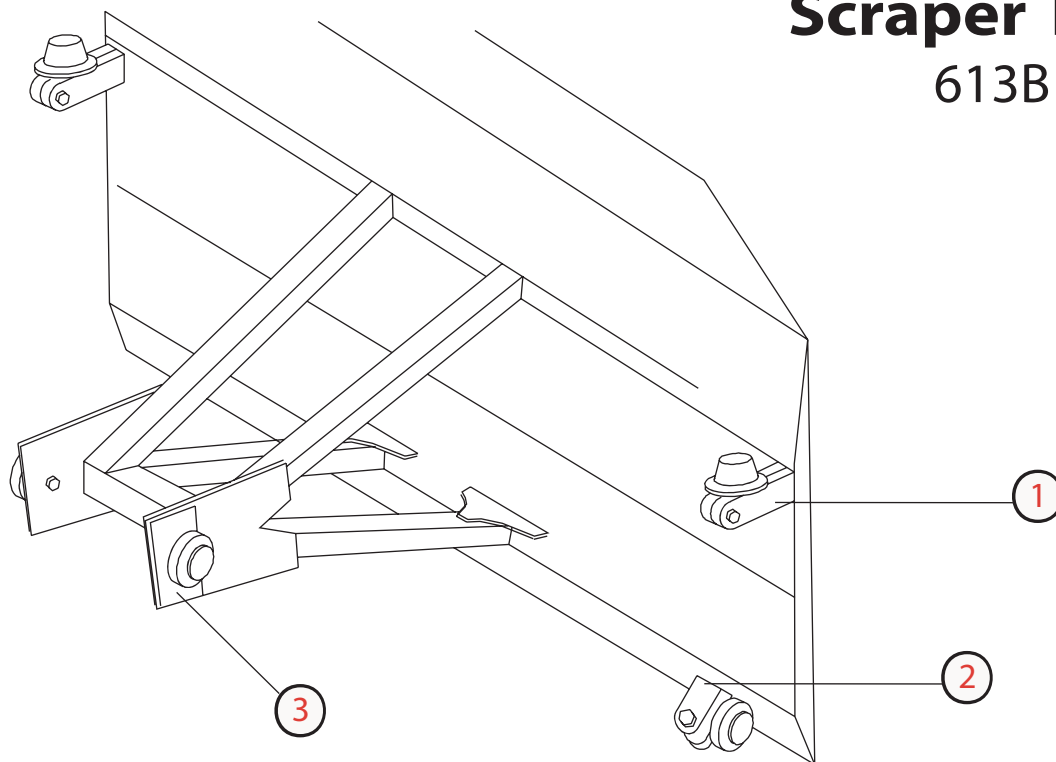


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i> 72M1-72M1396					
1	7J4761	NONE	Roller Assembly	2	Discontinued
	-	SP 8J8248	Roller Assembly	-	Can use in place of
2	5J9643	SP 5J9643	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 613B

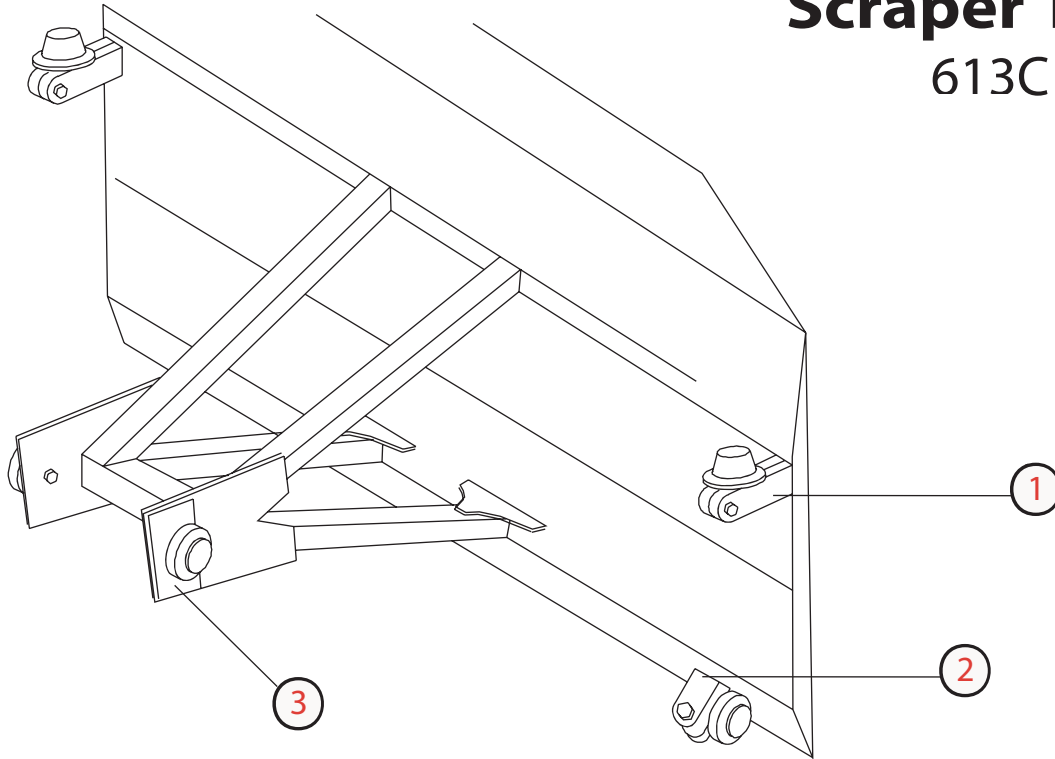


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
Serial #	72M1397-UP				
1	8J8250	SP 8J8250	Roller Assembly	2	
2	8J8248	SP 8J8248	Roller Assembly	2	
3	5J9643	SP 5J9643	Roller Assembly	2	

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Replacement Scraper Parts

Scraper Type 613C

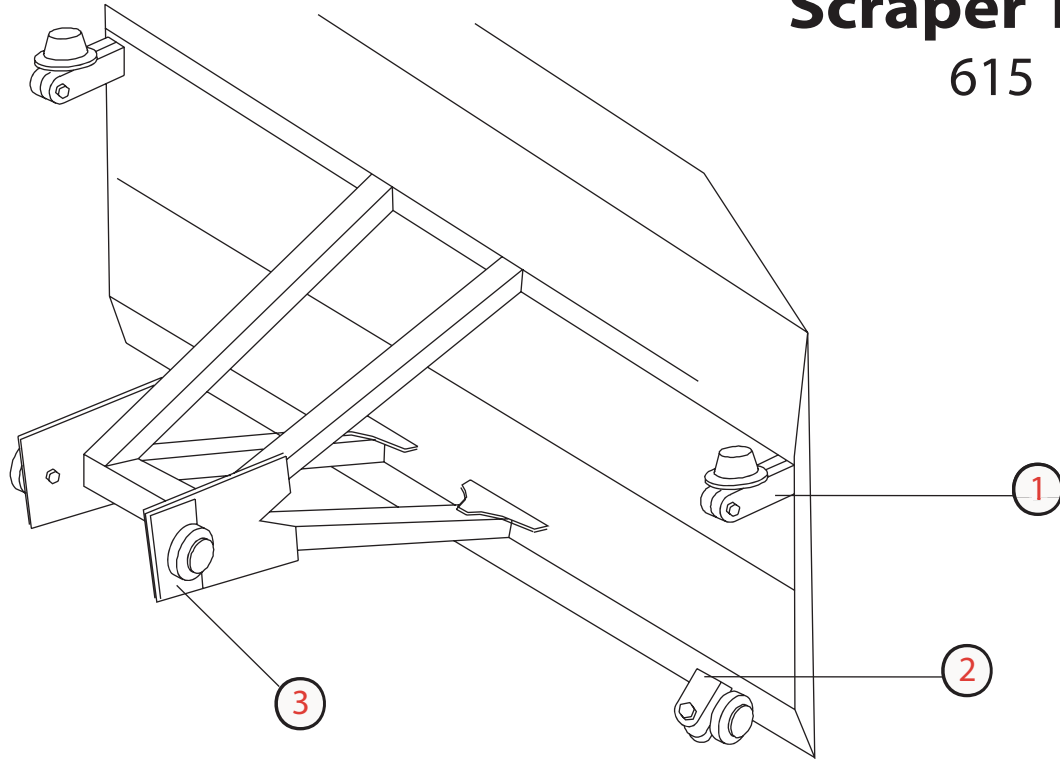


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>93X1-UP</i>				
1	8J8250	SP 8J8250	Roller Assembly	2	
2	8J8248	SP 8J8248	Roller Assembly	2	
3	5J9643	SP 5J9643	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 615

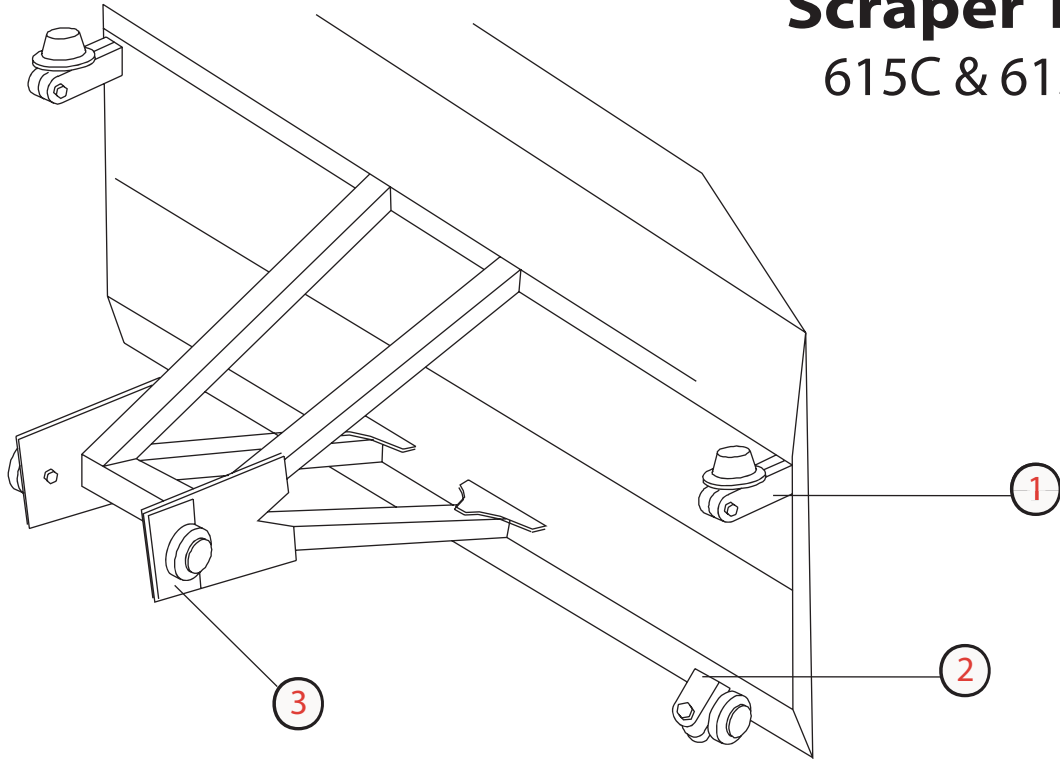


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>47Z1-1075</i>				
1	5F8001	SP 5F8001	Roller Assembly	2	
2	6J9224	SP 144-7299	Roller Assembly	2	
3	2T0326	SP 2T2911	Roller Assembly	2	
<i>Serial #</i>	<i>47Z1076-UP</i>				
1	2T1710	SP 5F8001	Roller Assembly	2	
2	6J9224	SP 144-7299	Roller Assembly	2	
3	2T0236	SP 2T2911	Roller Assembly	2	

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Replacement Scraper Parts

Scraper Type 615C & 615C II

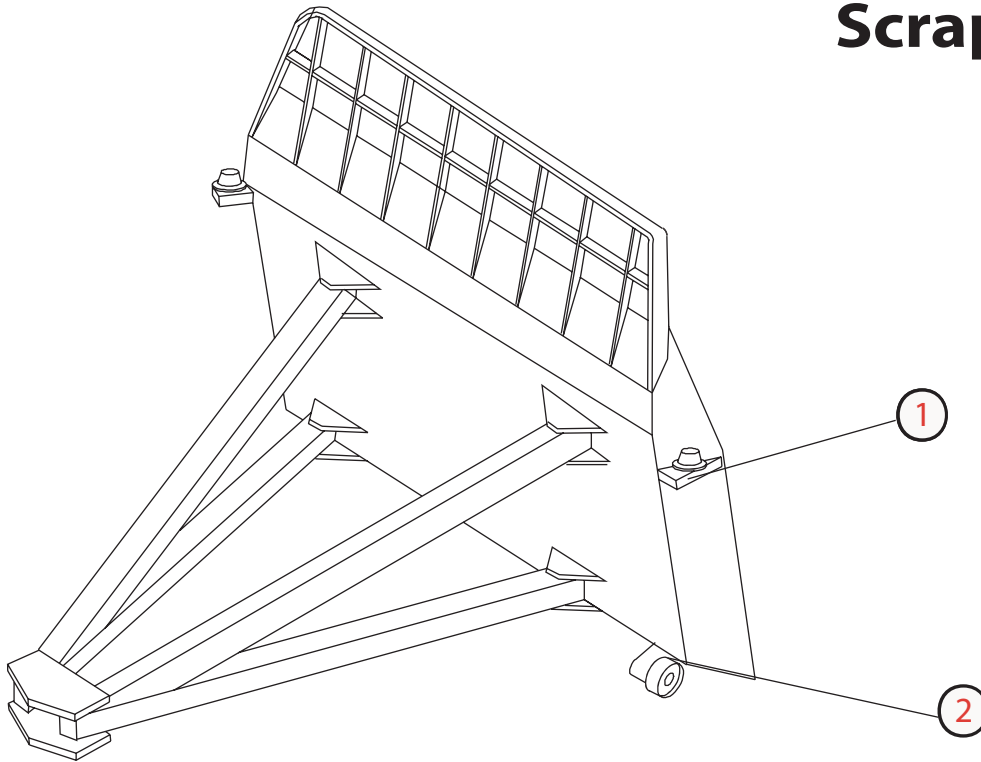


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>615C-2XG1-897</i>				
1	2T1710	SP 5F8001	Roller Assembly	2	
2	8W4646	SP 144-7299	Roller Assembly	2	
3	2T0326	SP 2T2911	Roller Assembly	2	
<i>Serial #</i>	<i>615CII-2XG898-UP</i>				
1	2T1710	SP 5F8001	Roller Assembly	2	
2	1447299	SP 144-7299	Roller Assembly	2	
3	2T0326	SP 2T2911	Roller Assembly	2	

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Replacement Scraper Parts

Scraper Type 621

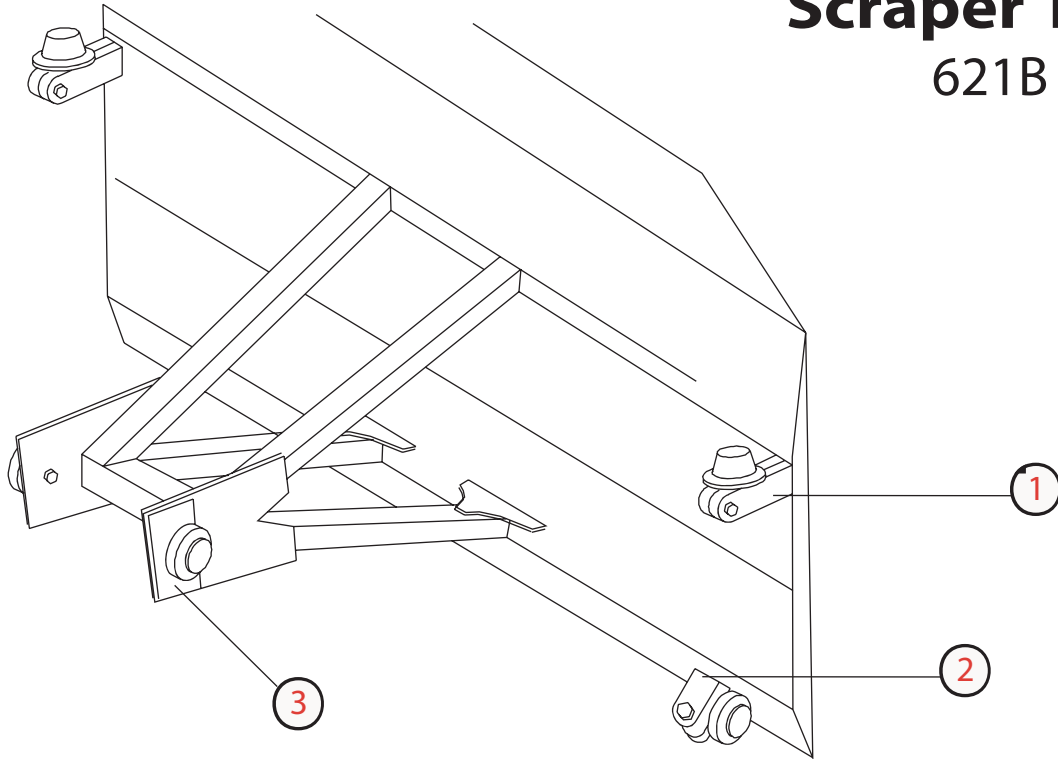


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>37G</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	6J9224	SP 144-7299	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 621B

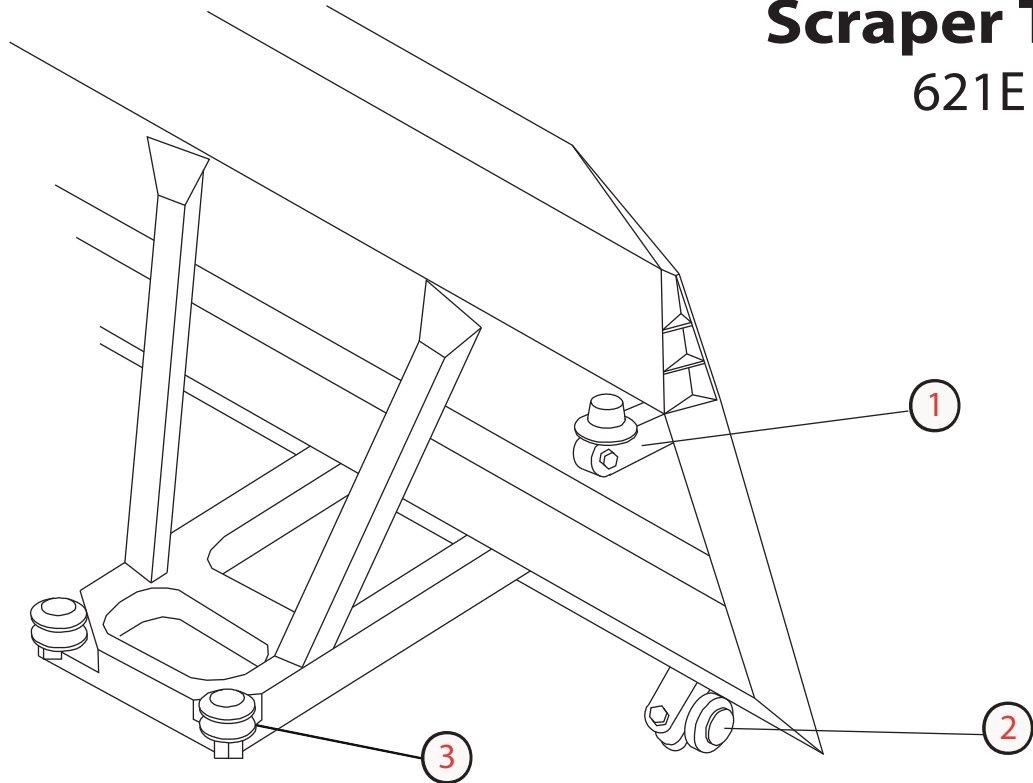


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>31V, 36V840-UP, 6XB, 73V1-674, 73V675-UP, 9AC</i>				
1	3J4779 3J3709	SP 144-7289	Roller Assembly	2	
2	6J9224 6J6221 8W4646	SP 144-7299	Roller Assembly	2	
3	9J5972	SP 9J5972A	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 621E

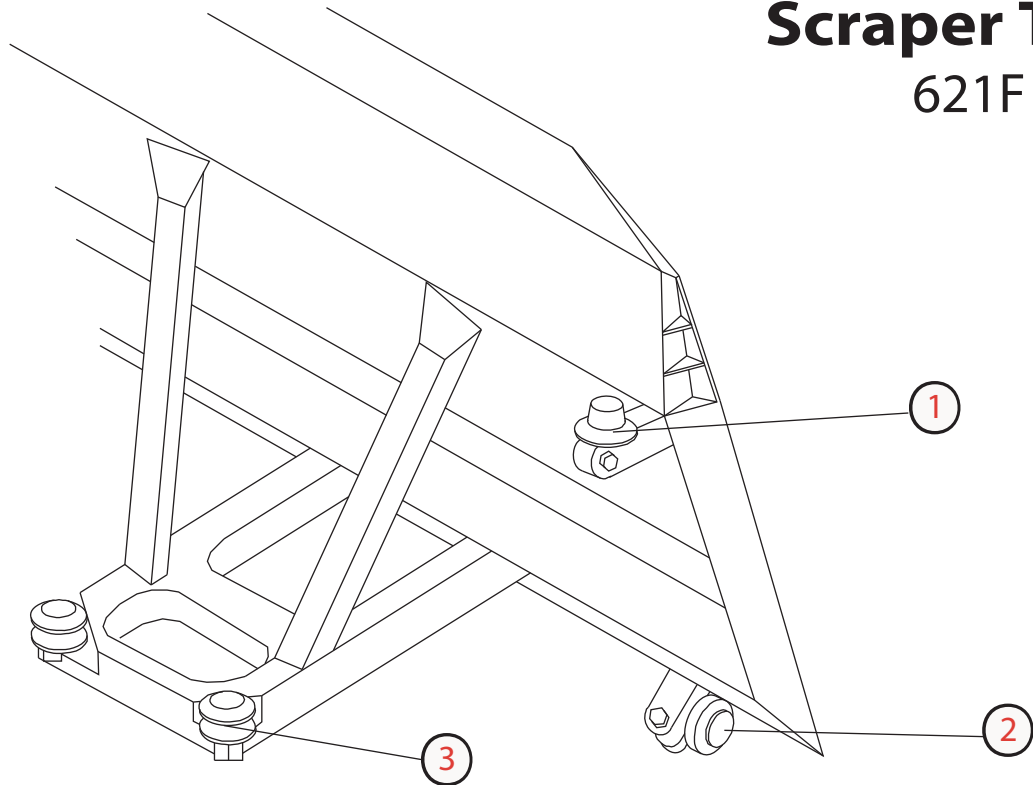


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>2TF1-UP, 6BB1-UP</i>				
1	3J4779 8W4700	SP 144-7289	Roller Assembly	2	
2	6J9224 8W4646	SP 144-7299	Roller Assembly	2	
3	4T0669	SP 144-7293	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 621F

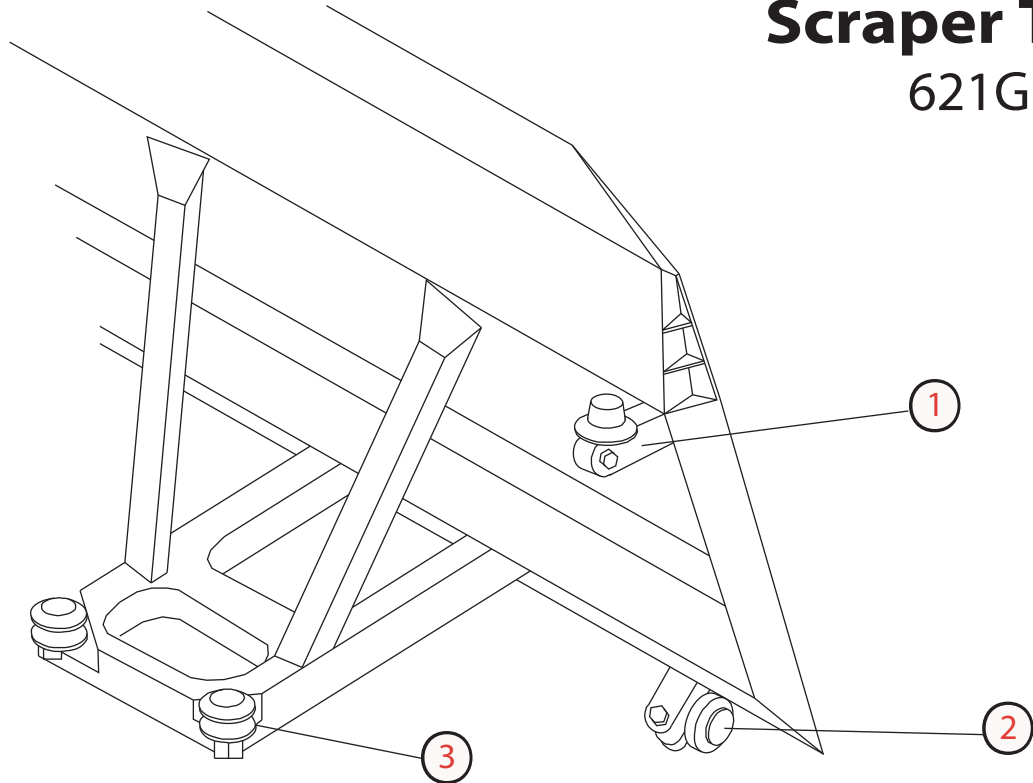


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>5JK1-UP, 9NL1-UP</i>				
1	144-7289 123-5135	SP 144-7289	Roller Assembly	2	
2	144-7299 123-5134	SP 144-7299	Roller Assembly	2	
3	144-7293 4T0669	SP 144-7293	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 621G

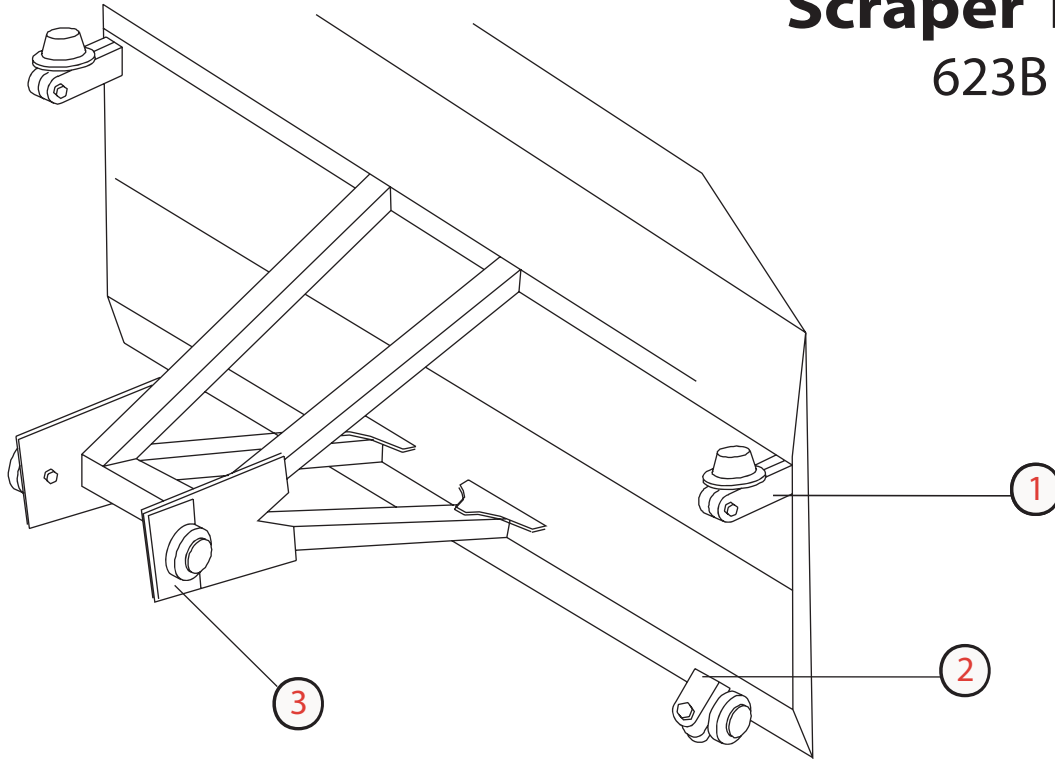


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>ANG</i>				
1	144-7289	SP 144-7289	Roller Assembly	2	
2	144-7299	SP 144-7299	Roller Assembly	2	
3	144-7293	SP 144-7293	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 623B

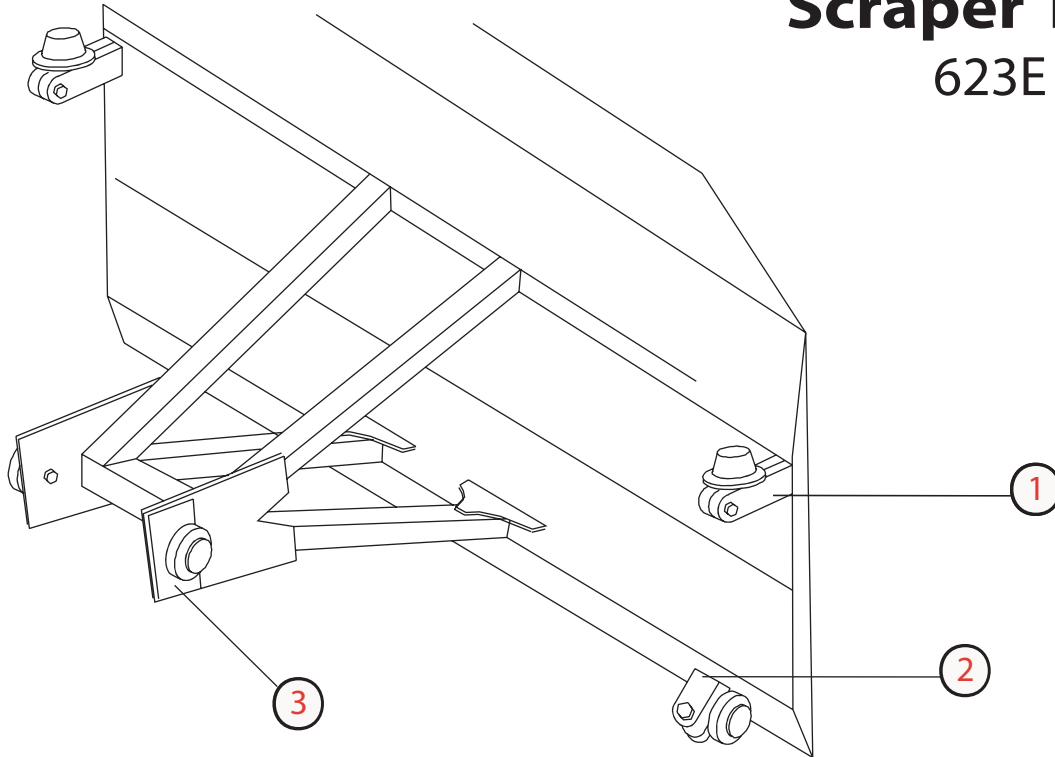


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i> 61E1-330					
1	5F8001	SP 5F8001	Roller Assembly	2	CAN USE 2T2911
2	6J9224	SP 144-7299	Roller Assembly	2	
3	6J1702	SP 6J1702	Roller Assembly	2	
<i>Serial #</i> 61E331-UP					
1	5F8001	SP 5F8001	Roller Assembly	2	
2	6J9224	SP 144-7299	Roller Assembly	2	
3	9J7350	SP 2T2911	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 623E

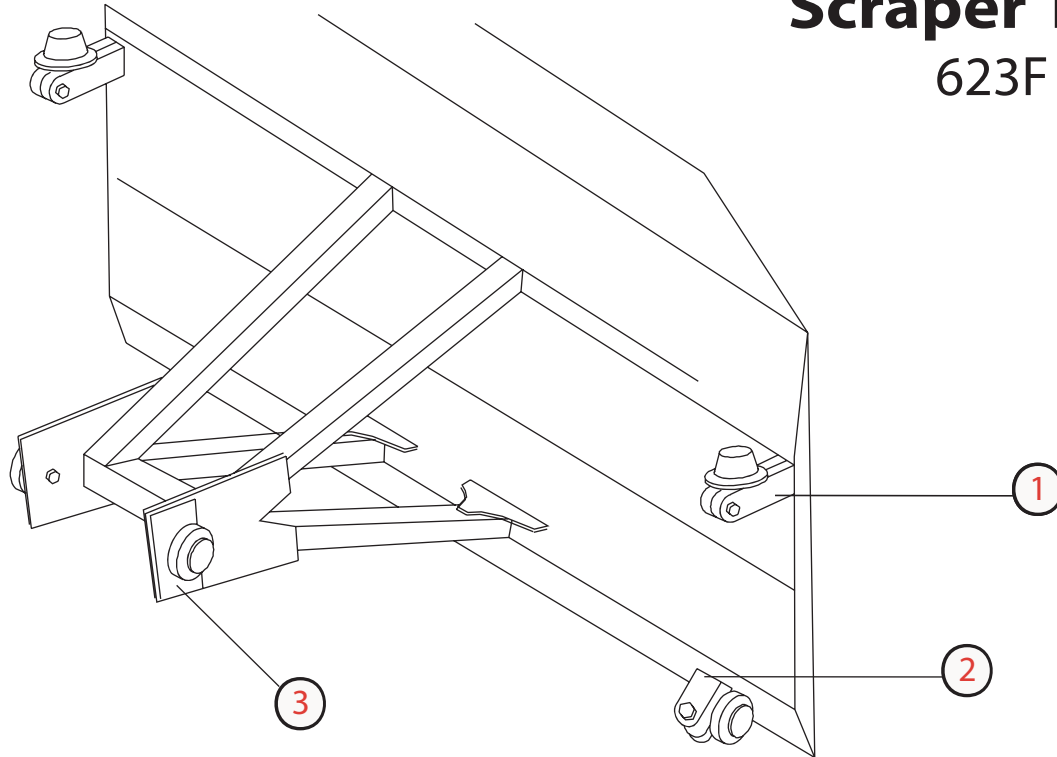


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial # 5SG1-479 6DB1-UP</i>					
1	5F8001	SP 5F8001	Roller Assembly	2	
2	144-7299 8W4646	SP 144-7299	Roller Assembly	2	
3	2T2911	SP 2T2911	Roller Assembly	2	
<i>Serial # 3XW1-UP</i>					
1	5F8001	SP 5F8001	Roller Assembly	2	
2	144-7299 8W4646	SP 144-7299	Roller Assembly	2	
3	8I2307	SP 8I1738	Roller Assembly	2	REDESIGNED

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 623F

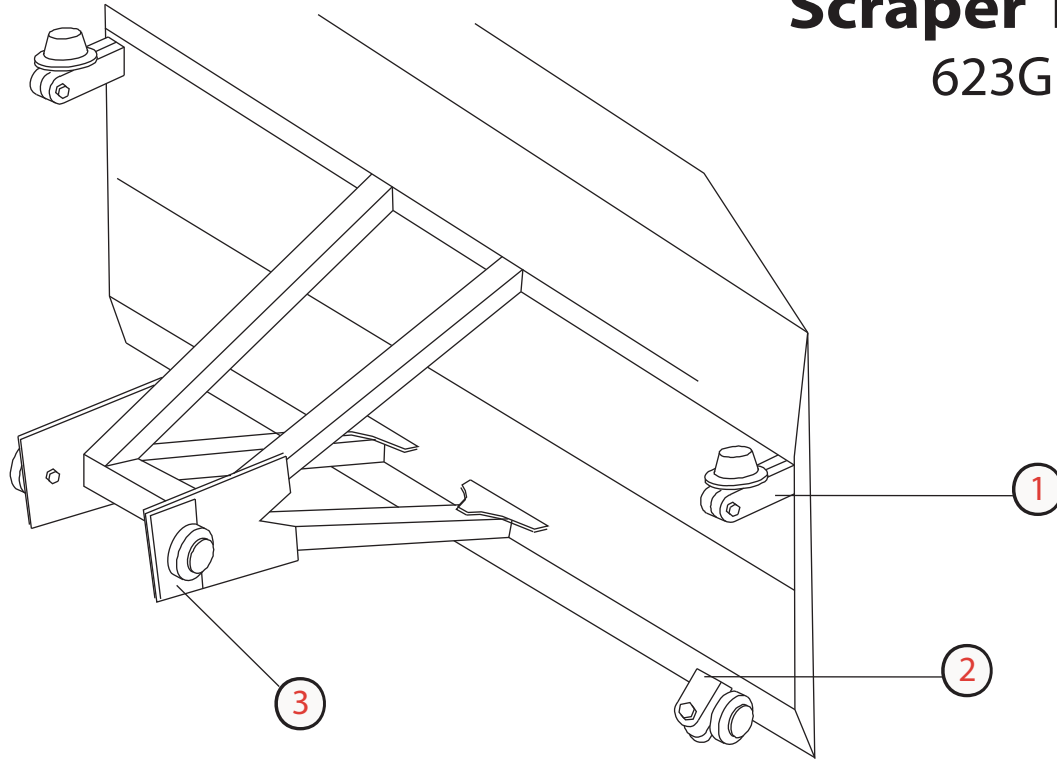


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>5SG480-UP</i>				
1	5F8001	SP 5F8001	Roller Assembly	2	
2	144-7299	SP 144-7299	Roller Assembly	2	
3	2T2911	SP 2T2911	Roller Assembly	2	
<i>Serial #</i>	<i>5EW1-UP</i>				
1	5F8001	SP 5F8001	Roller Assembly	2	
2	144-7299	SP 144-7299	Roller Assembly	2	
3	8I1738	SP 8I1738	Roller Assembly	2	Redesigned

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Replacement Scraper Parts

Scraper Type 623G

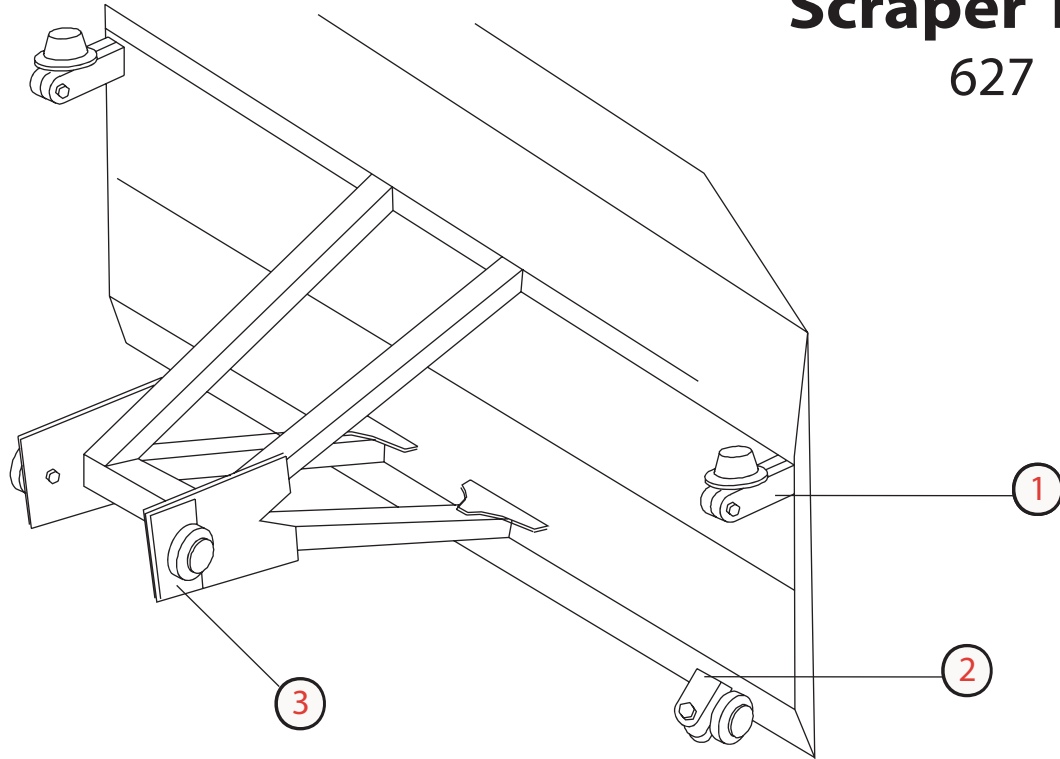


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>AWB</i>				
1	5F8001	SP 5F8001	Roller Assembly	2	Redesigned
2	144-7299	SP 144-7299	Roller Assembly	2	
3	8I2307	SP 8I1738	Roller Assembly	2	

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Replacement Scraper Parts

Scraper Type 627

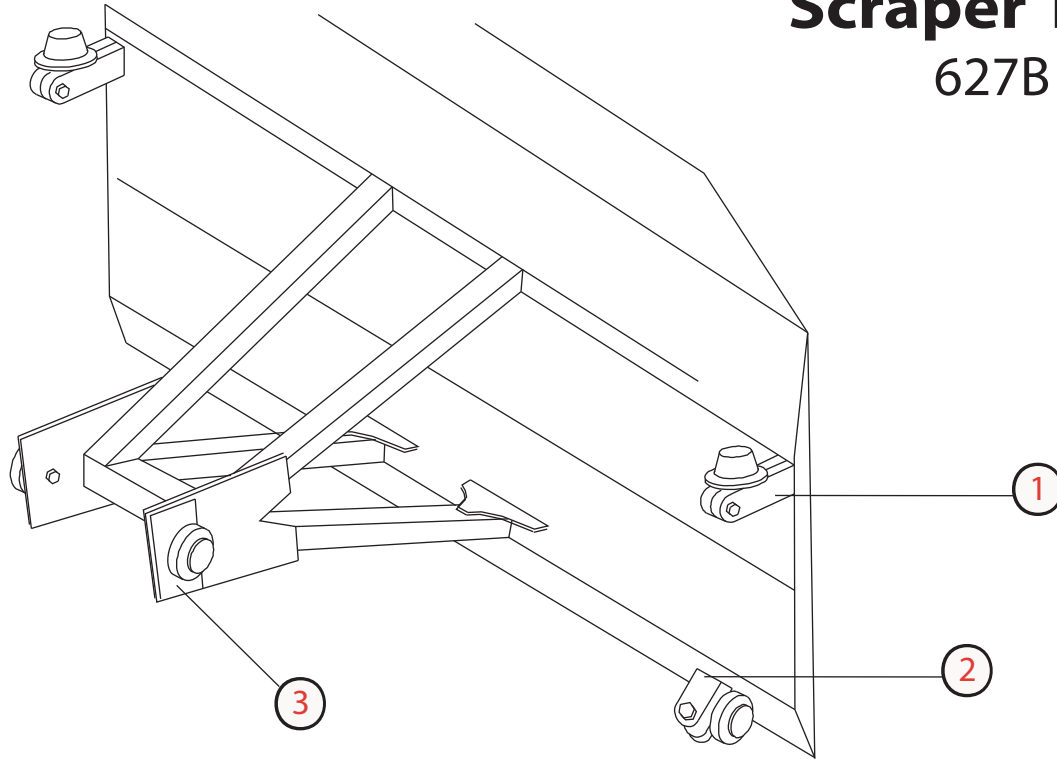


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>50K</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	6J9224	SP 144-7299	Roller Assembly	2	
3	6J5064	SP 9J5972A	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 627B

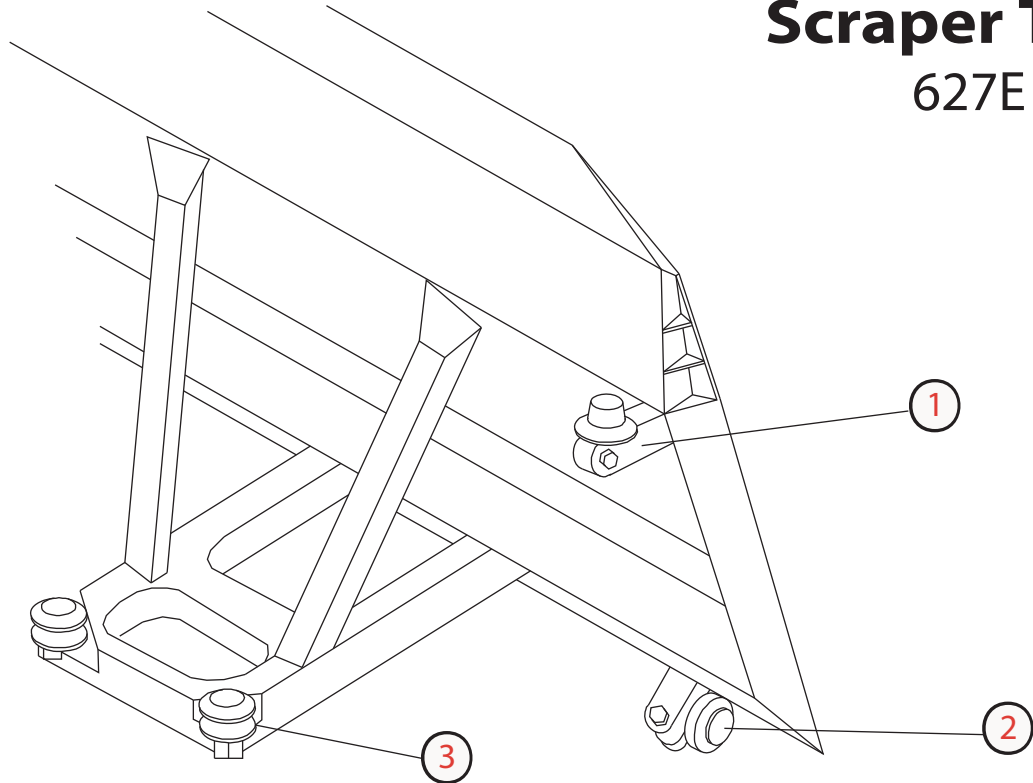


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>32V, 33V, 37V1-519, 38V1-522, 38V553-UP</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	6J9224	SP 144-7299	Roller Assembly	2	
3	9J5972 6J5064	SP 9J5972A	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 627E

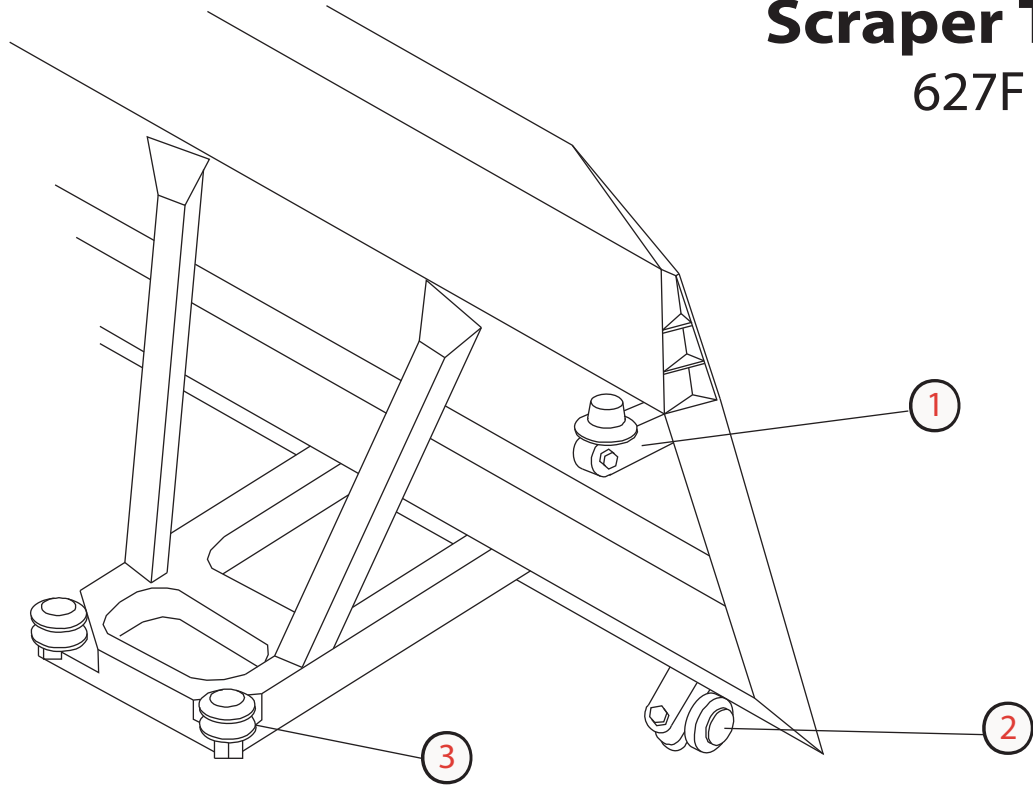


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>3WJ, 6FBI-627, 6HBI-9999</i>				
1	144-7289 3J4779	SP 144-7289	Roller Assembly	2	
2	144-7299 6J9224	SP 144-7299	Roller Assembly	2	
3	144-7293 4T0669	SP 144-7293	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 627F

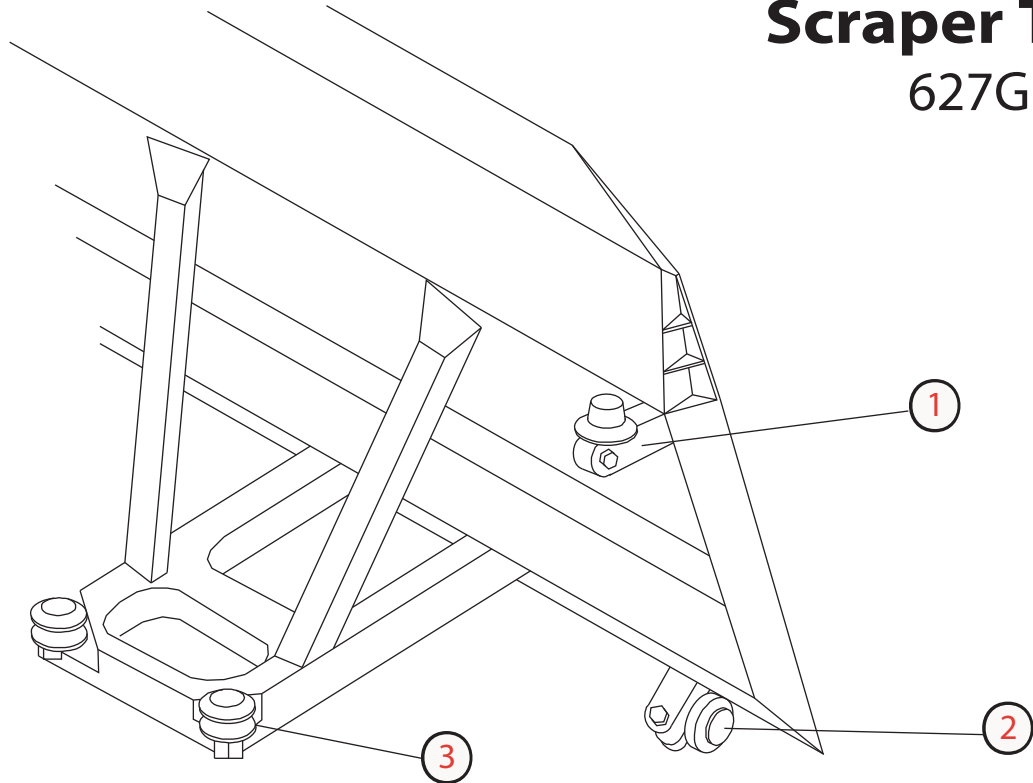


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>4YK1-UP</i>				
1	144-7289	SP 144-7289	Roller Assembly	2	
2	144-7299	SP 144-7299	Roller Assembly	2	
3	144-7293	SP 144-7293	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 627G

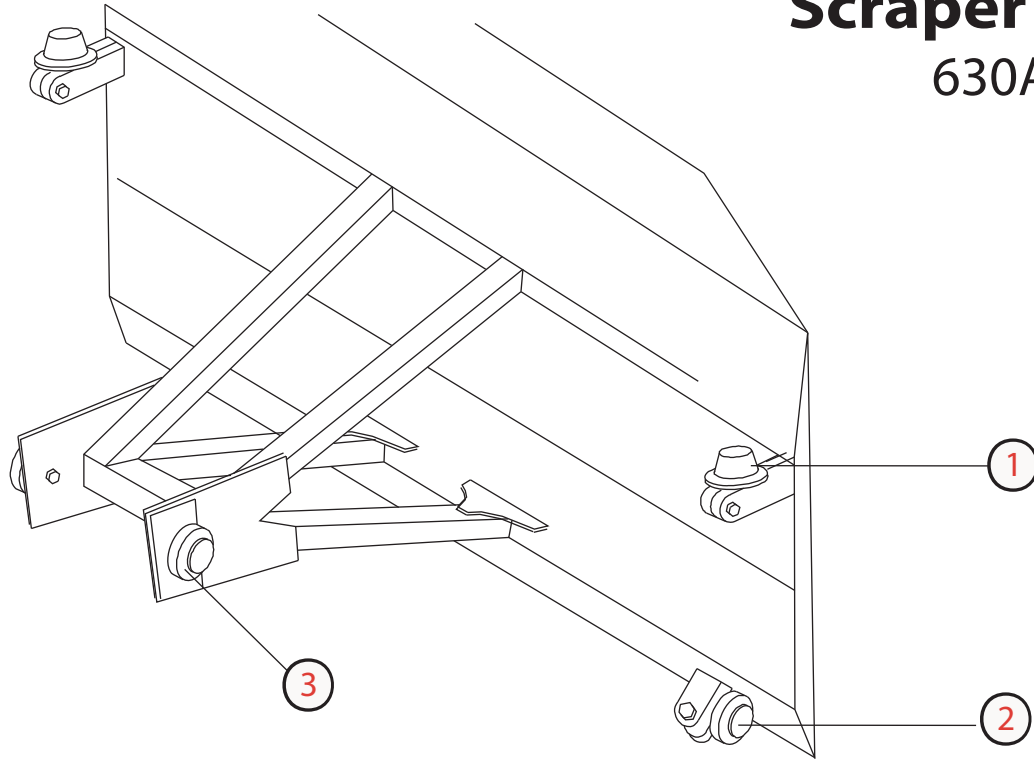


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>AYK</i>				
1	144-7289	SP 144-7289	Roller Assembly	2	
2	144-7299	SP 144-7299	Roller Assembly	2	
3	144-7293	SP 144-7293	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 630A

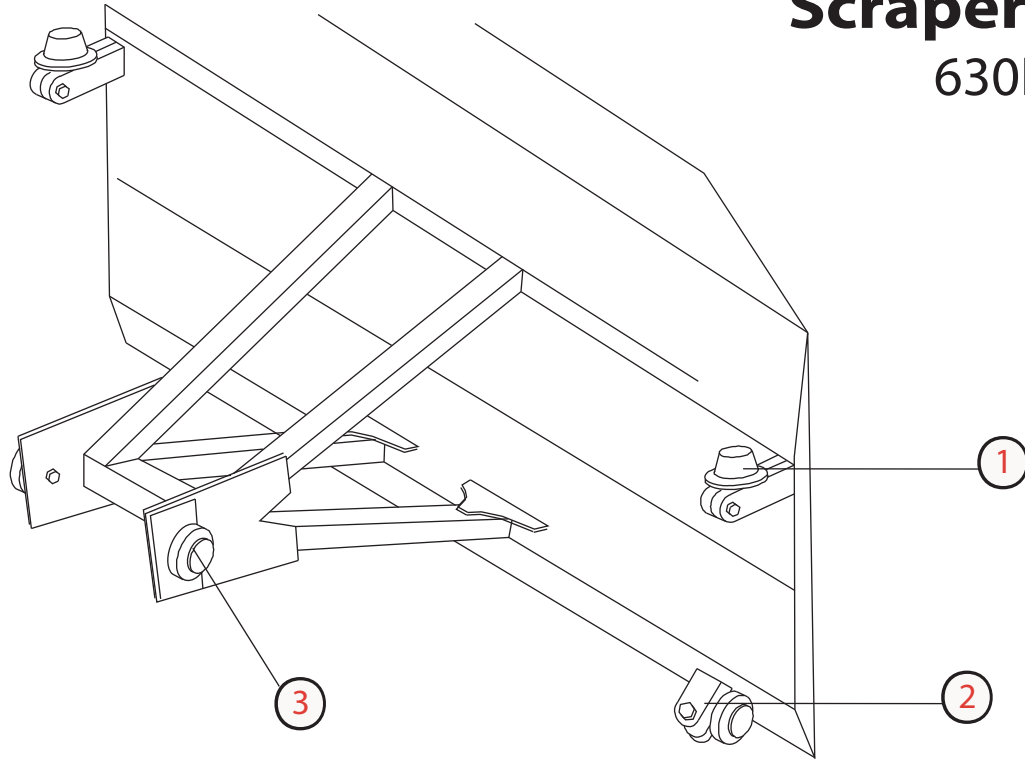


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>60F1-UP</i>				
1	3J4132	SP 144-7289	Roller Assembly	2	REPLACED BY 2T2911 (May require field modifications. Shims or different nut.)
2	3J4778	SP 144-7321	Roller Assembly	2	
3	1J8726	SP 2T2911	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 630B

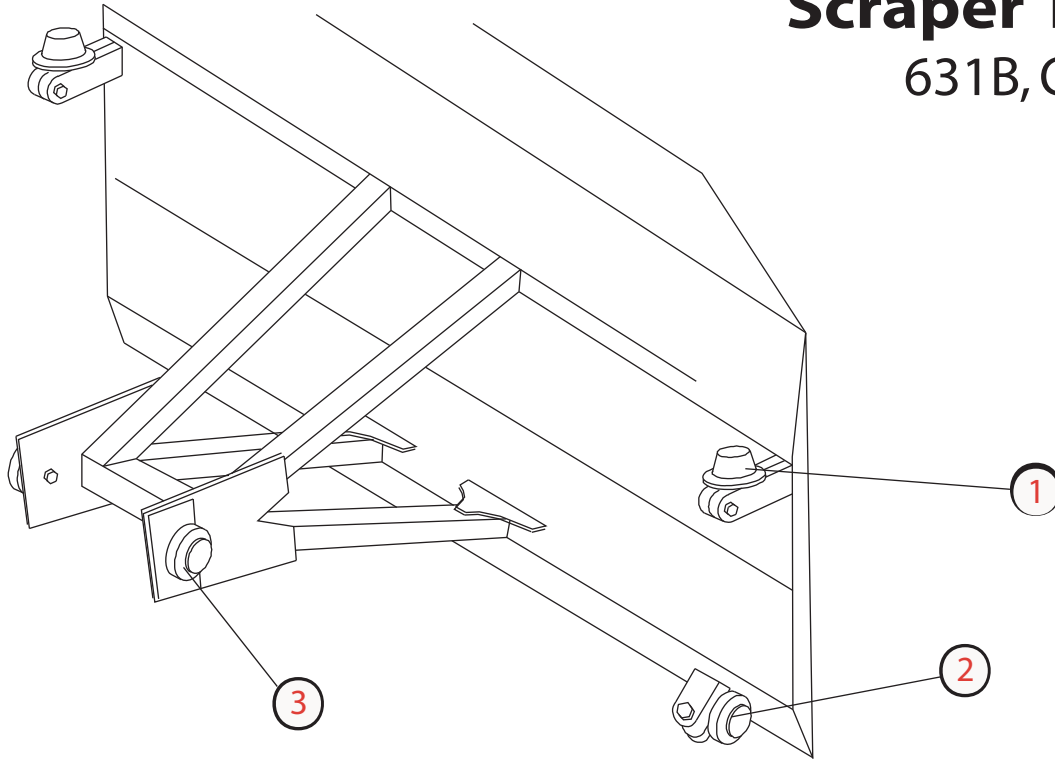


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>10G</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
3	3J1689	SP 3J1689A	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 631B,C

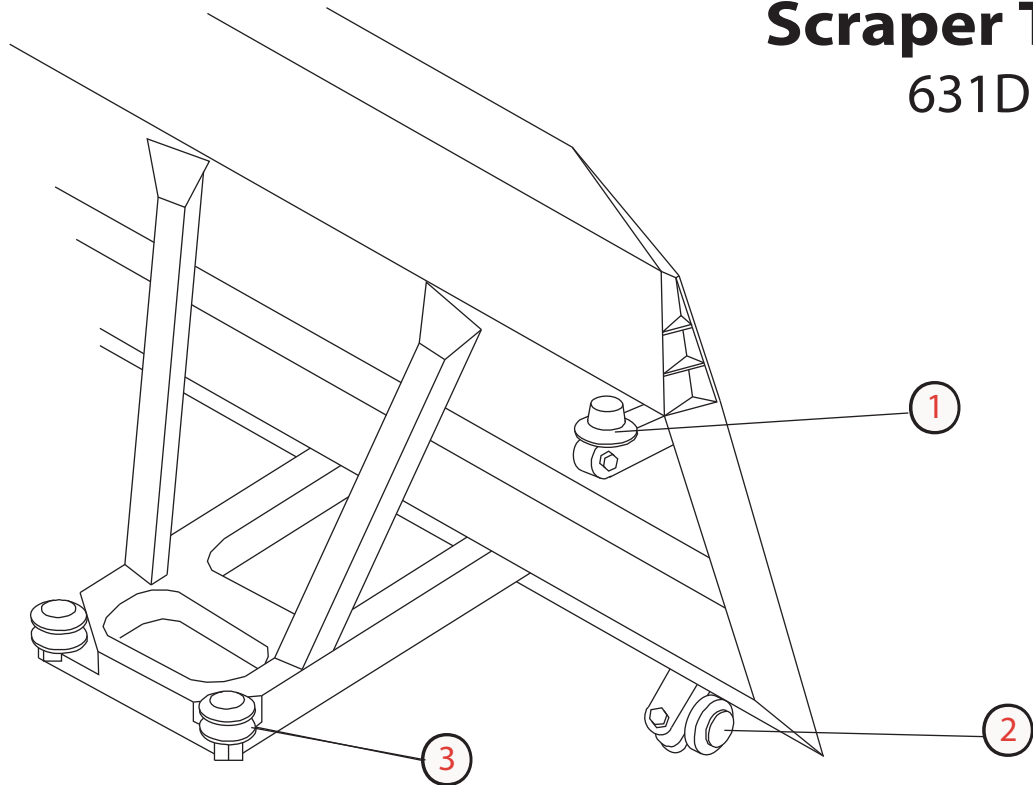


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>11G3287-UP 28F965-UP</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
3	3J1689	SP 3J1689A	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 631D

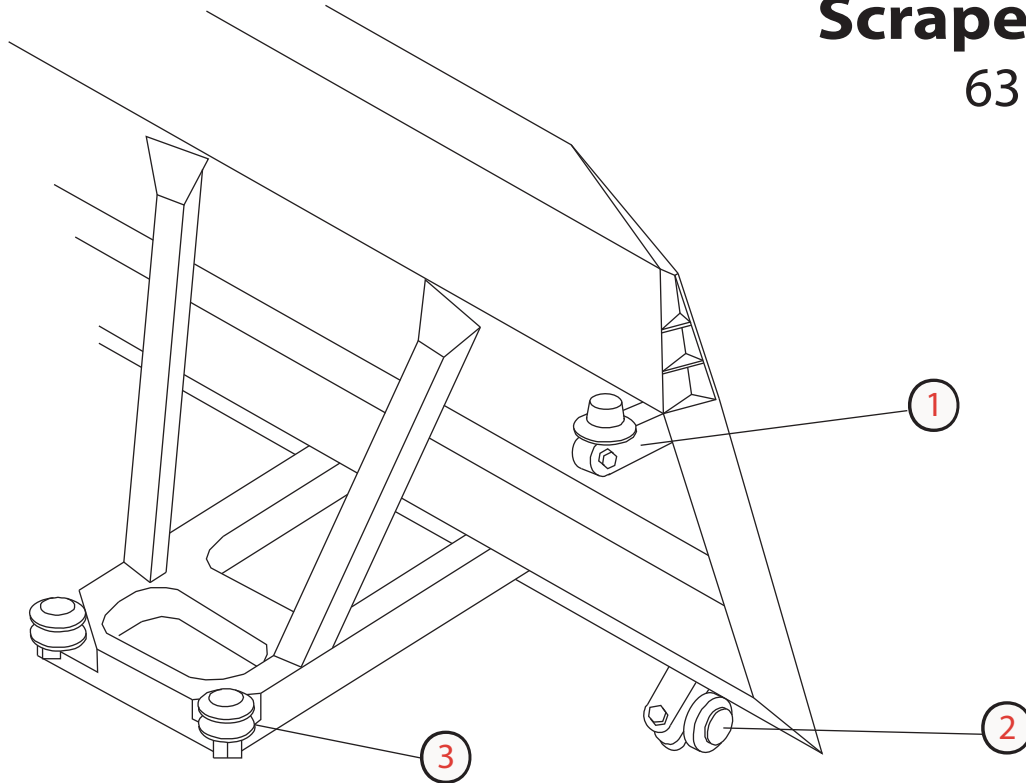


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>28W1-UP, 29W1-UP, 39W</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
	3G0897				
3	1U4875	SP 144-7318	Roller Assembly	2	
	9J5223				
	4T7641				

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 631E

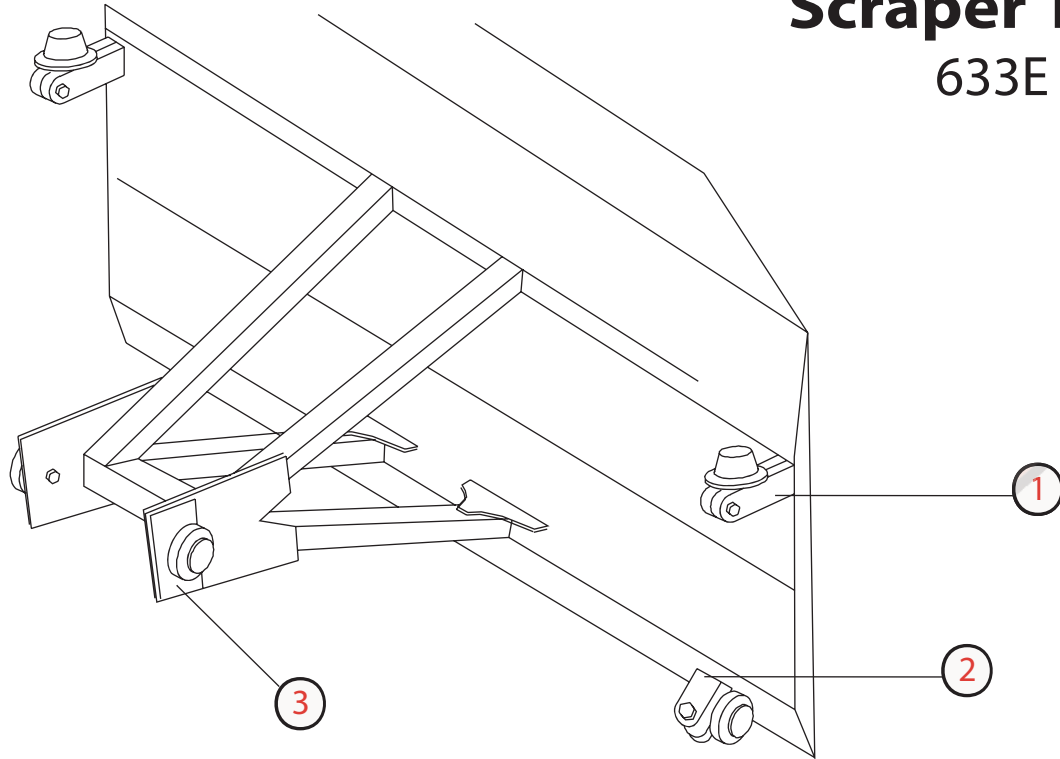


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>6PC, 1BB</i>				
1	144-7289	SP 144-7289	Roller Assembly	2	
2	144-7314	SP 144-7321	Roller Assembly	2	
3	144-7318	SP 144-7318	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 633E

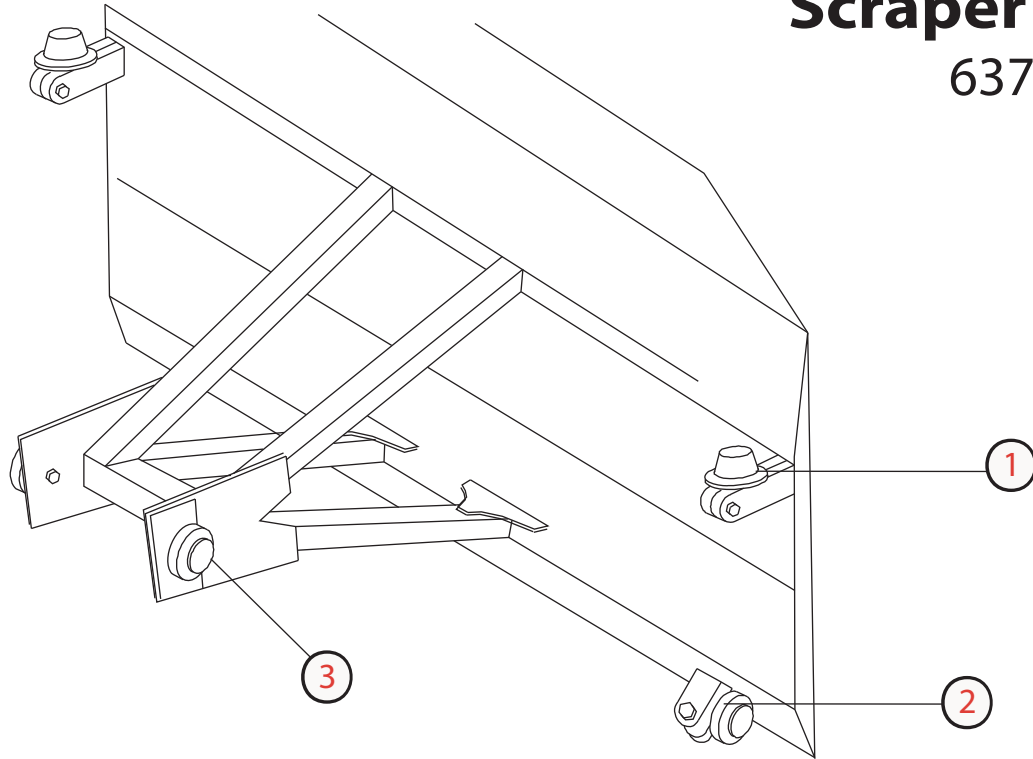


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>1EB</i>				
1	5F8001	SP 5F8001	Roller Assembly	2	
2	8W4646	SP 144-7299	Roller Assembly	2	
3	8I1732	SP 2T2911	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 637

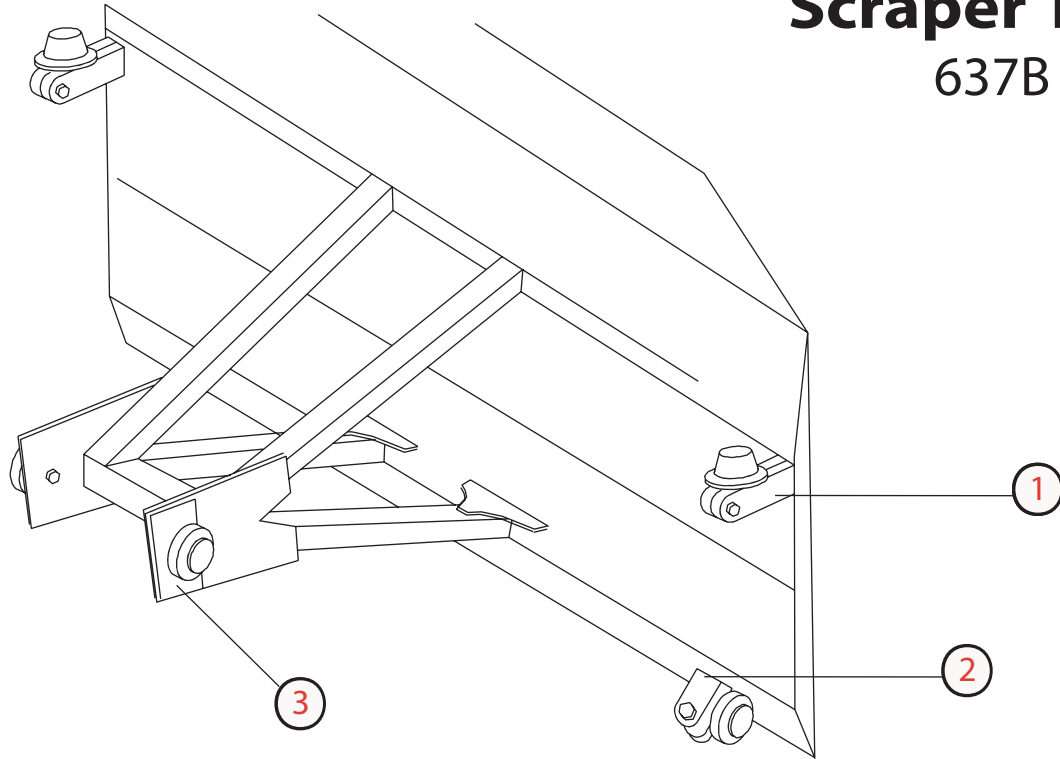


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>64M1-UP, 91N1-UP</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
3	7J6216	SP 9J2276A	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 637B

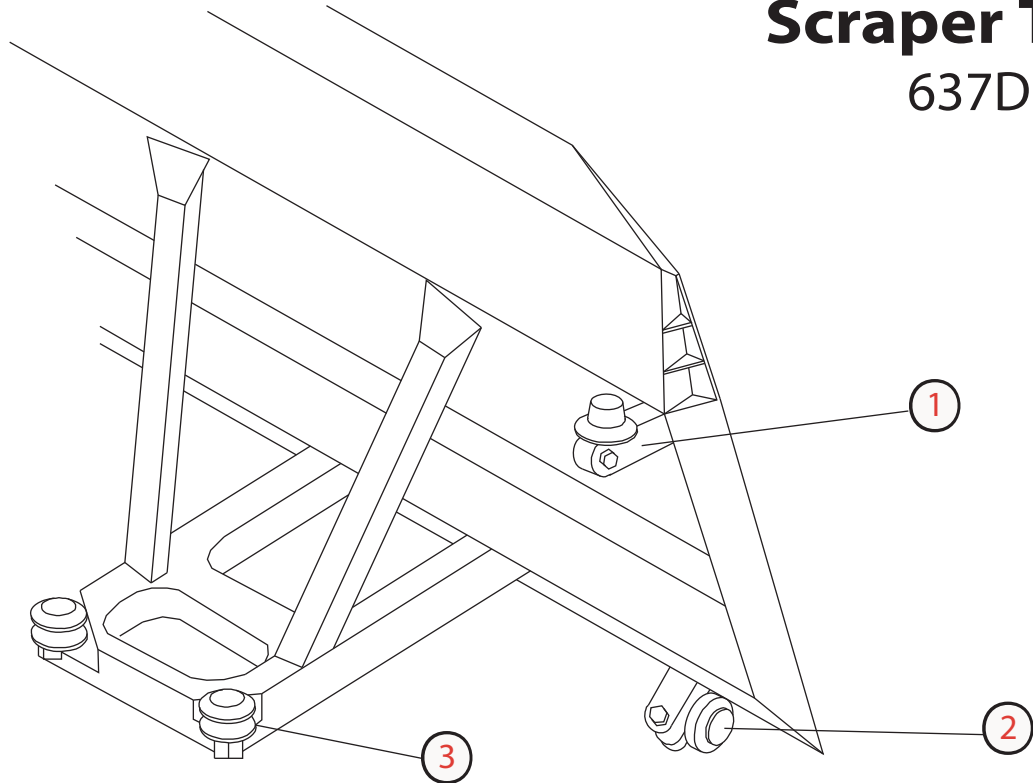


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>92N242-UP, 261-UP</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
3	7J6216	SP 9J2276A	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 637D

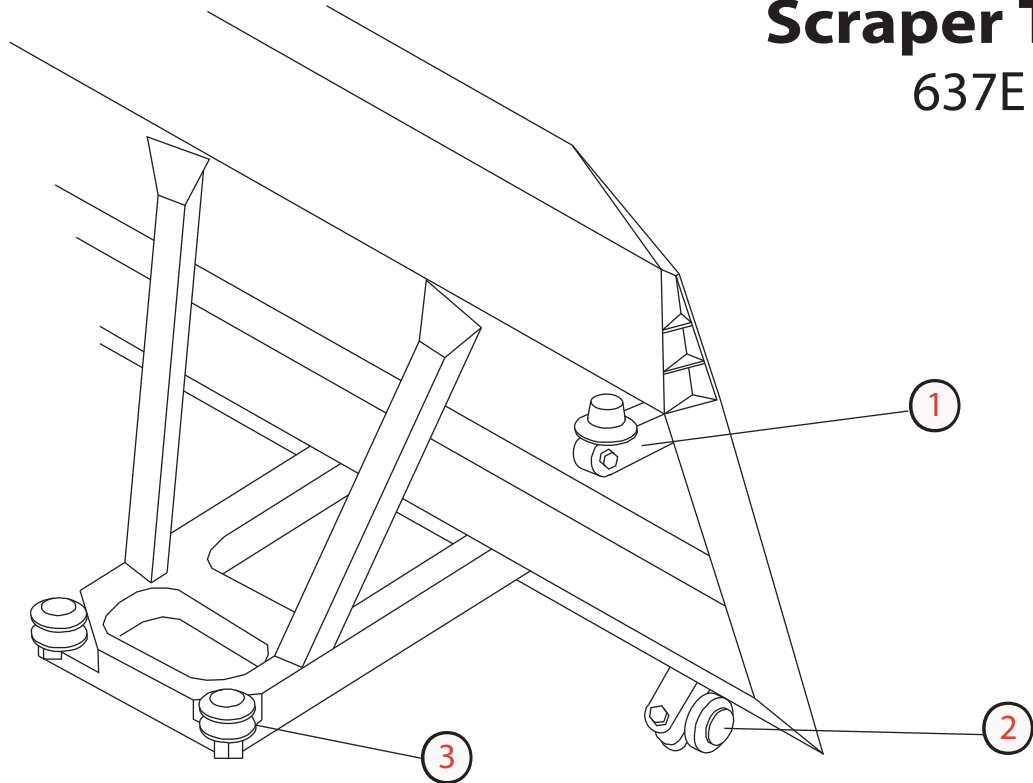


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial # 20W1-392, 20W495, 20W497, 20W499-UP, 21W1-395, 21W468-UP, 22W1-509, 22W1068-UP, 23W1-517, 23W1044-UP, 4JB, 70W.</i>					
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
	3G0897				
3	9J5223	SP 144-7318	Roller Assembly	2	
	1U4875				
	4T7641				

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Replacement Scraper Parts

Scraper Type 637E

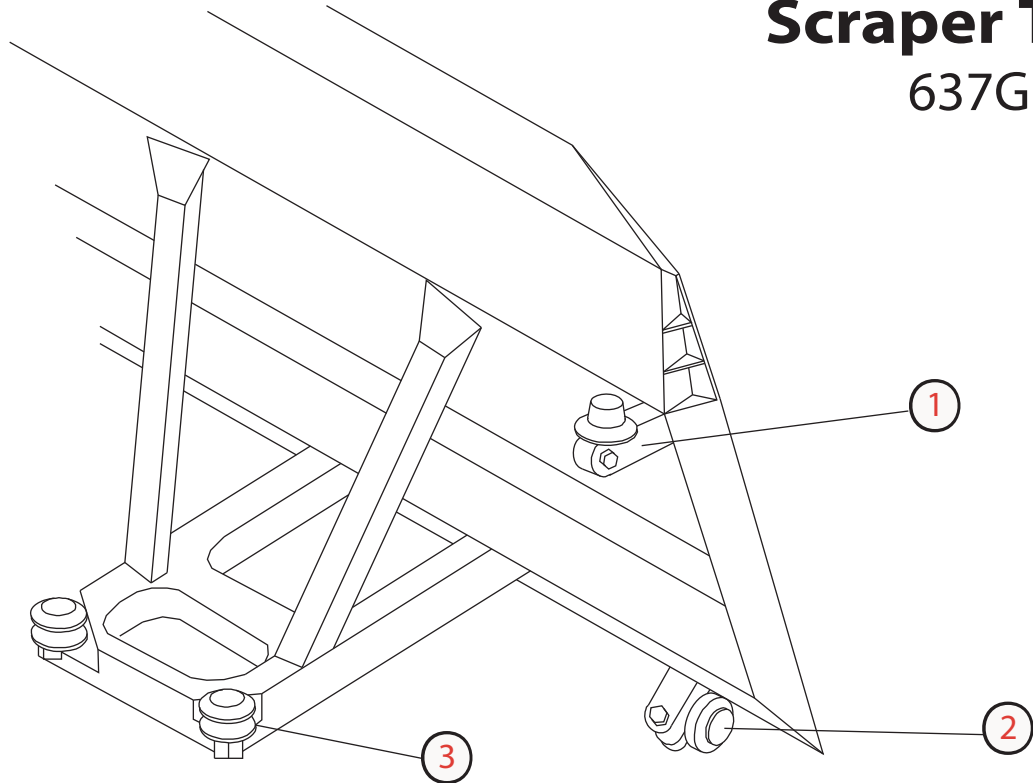


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial # 1LB1-508, 7CB180-UP</i>					
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3G0897	SP 144-7321	Roller Assembly	2	
	144-7321				
3	4T7641	SP 144-7318	Roller Assembly	2	
<i>Serial # 1LB509-9999, 1HB691-UP</i>					
1	3J4779	SP 144-7289	Roller Assembly	2	
2	144-7314	SP 144-7321	Roller Assembly	2	
3	144-7318	SP 144-7318	Roller Assembly	2	

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Replacement Scraper Parts

Scraper Type 637G

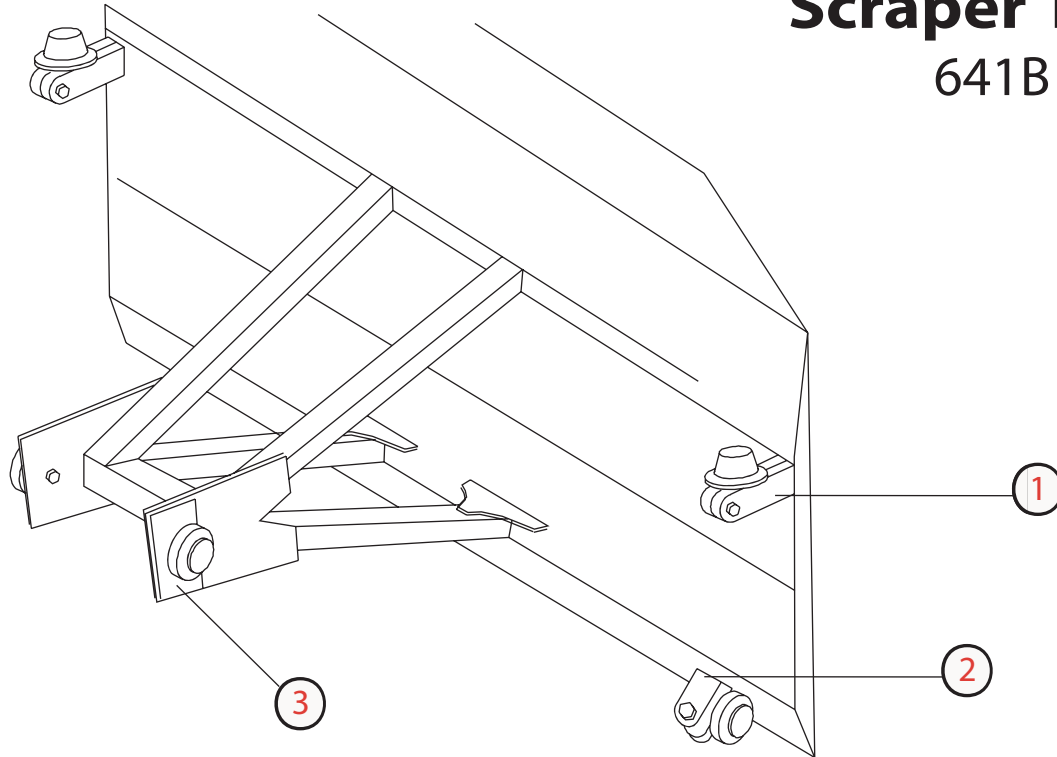


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>					
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3G0897	SP 144-7321	Roller Assembly	2	
	144-7321				
3	4T7641	SP 144-7318	Roller Assembly	2	
<i>Serial #</i>					
1	3J4779	SP 144-7289	Roller Assembly	2	
2	144-7314	SP 144-7321	Roller Assembly	2	
3	144-7318	SP 144-7318	Roller Assembly	2	

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Replacement Scraper Parts

Scraper Type 641B

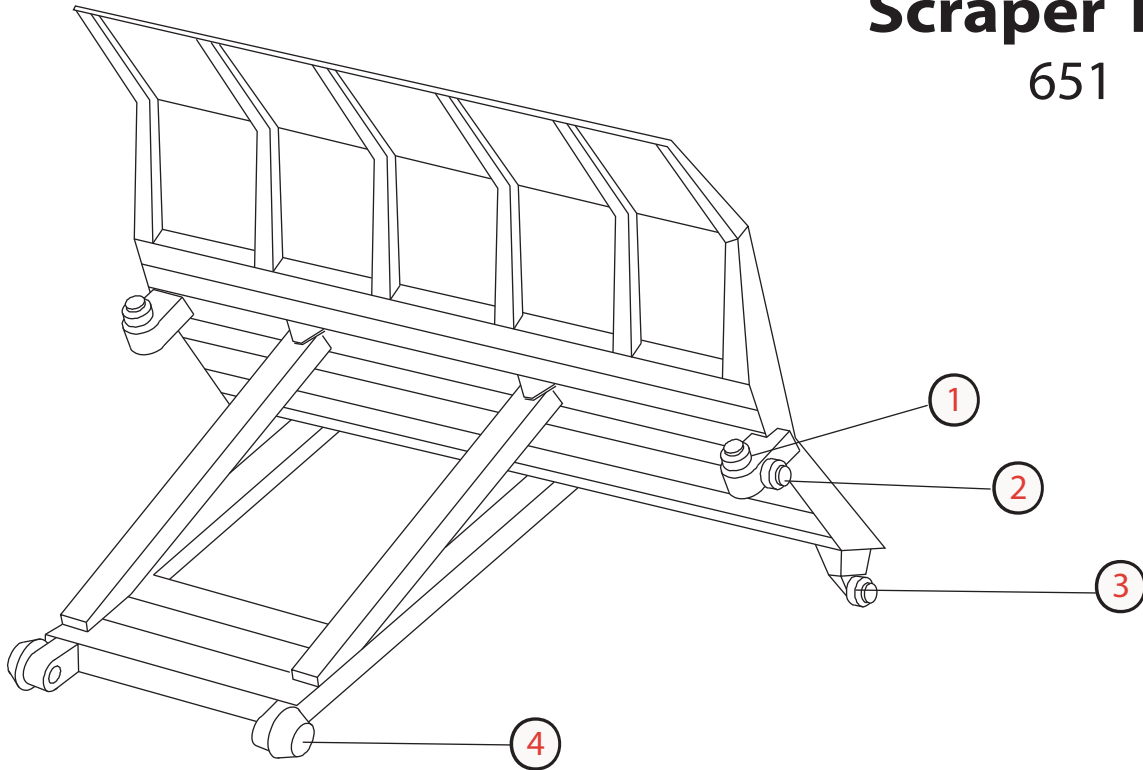


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>43M1-UP, 42M1-UP</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
3	3J1689	SP 3J1689A	Roller Assembly	2	

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Replacement Scraper Parts

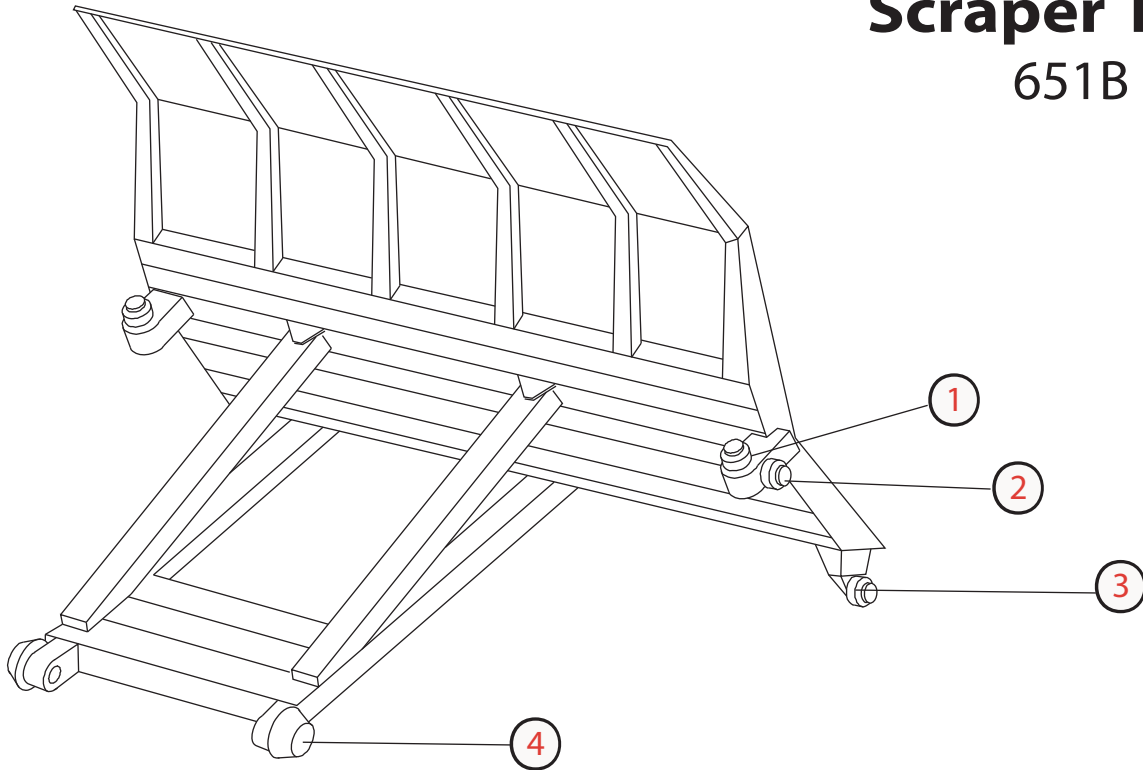
Scraper Type 651



REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>23G1-117</i>				
1	3J3709 3J4779	SP 144-7289	Roller Assembly	2	
2	7J0370	SP 7J0370A	Roller Assembly	2	
3	3J4778 5F0584	SP 144-7321	Roller Assembly	2	
4	3J1689	SP 3J1689A	Roller Assembly	2	
<i>Serial #</i>	<i>23G118-292</i>				
1	7J0368 8J1372	SP 8J1372A	Roller Assembly	2	TYPE 1 TYPE 2
2	7J0370	SP 7J0370A	Roller Assembly	2	
3	3J4778 5F0584	SP 144-7321	Roller Assembly	2	
4	3J1689	SP 3J1689A	Roller Assembly	2	

Replacement Scraper Parts

Scraper Type 651B

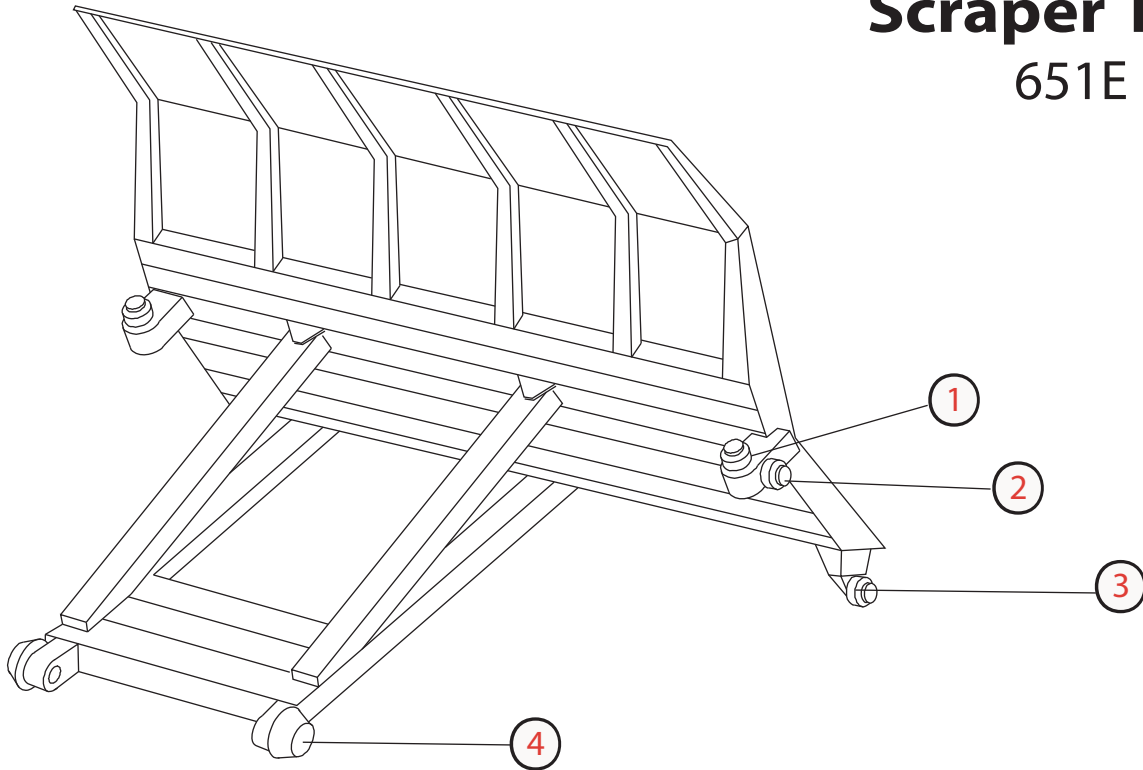


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>45M1-157</i>				
1	7J0368	SP 8J1372A	Roller Assembly	2	
2	7J0370	SP 7J0370A	Roller Assembly	2	
3	3J4778	SP 144-7321	Roller Assembly	2	
4	3J1689	SP 3J1689A	Roller Assembly	2	
	6J5064	SP 9J5972A	Roller Assembly	2	
<i>Serial #</i>	<i>45M158-up</i>				
1	8J1372	SP 8J1372A	Roller Assembly	2	
2	7J0370	SP 7J0370A	Roller Assembly	2	
3	3J4778	SP 144-7321	Roller Assembly	2	
4	6J5064	SP 9J5972A	Roller Assembly	2	

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Replacement Scraper Parts

Scraper Type 651E

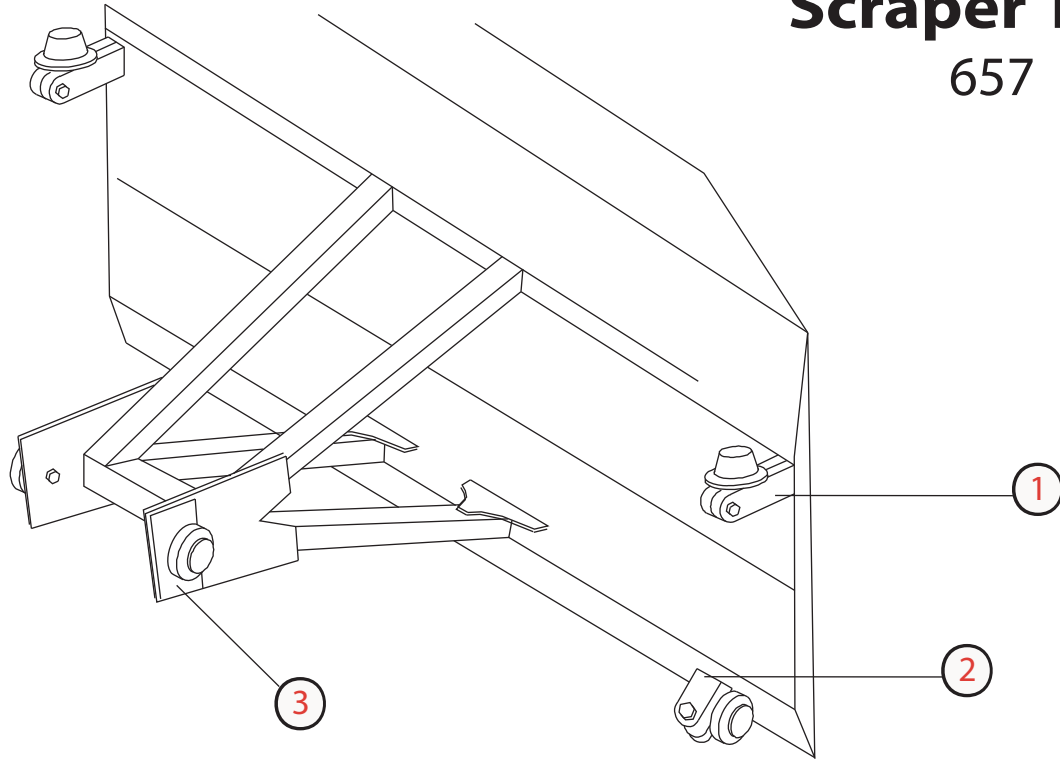


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>5XR1-206 & 88Z1-9999</i>				
1	8J1372	SP 8J1372A	Roller Assembly	2	
2	4T0775	SP 288-4405A	Roller Assembly	2	
3	144-7321	SP 144-7321	Roller Assembly	2	
	3G0897				
4	5T9536	SP 5T9536A	Roller Assembly	2	
	4J2069	SP 4J2069A			

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Replacement Scraper Parts

Scraper Type 657

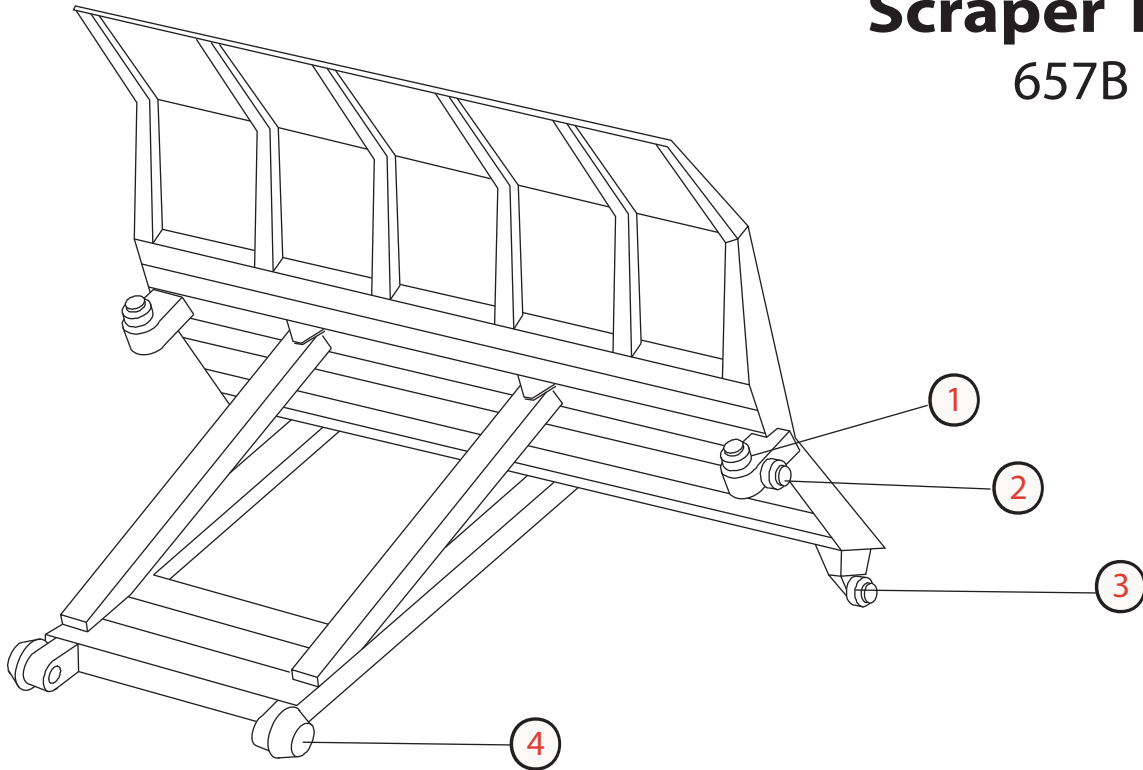


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>19G1-UP</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
3	4J2069	SP 4J2069A	Roller Assembly	2	

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Replacement Scraper Parts

Scraper Type 657B

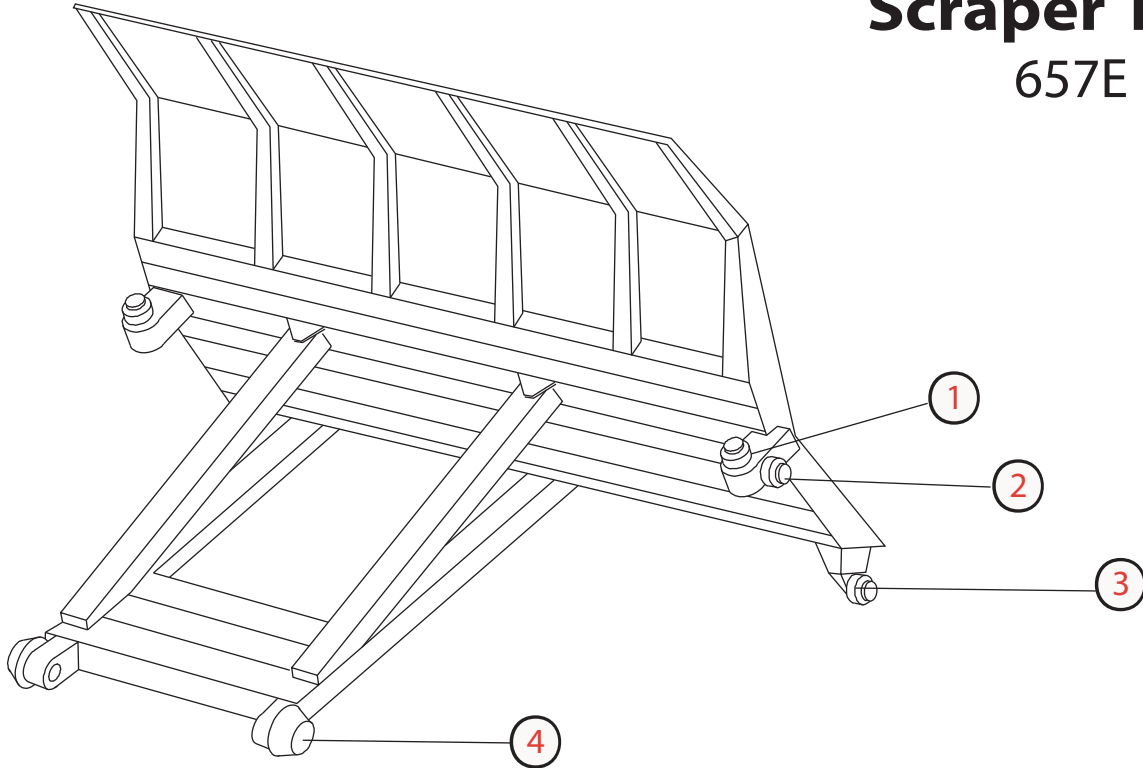


REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
Serial #	47M1-76 & 53K1-602				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	***		Item 2 not used for the S/N range		
3	3J4778	SP 144-7321	Roller Assembly	2	
4	4J2069	SP 4J2069A	Roller Assembly	2	
Serial #	47M77-UP, 53K603-UP				
1	7J0368	SP 8J1372A	Roller Assembly	2	
2	7J0370	SP 7J0370A	Roller Assembly	2	
3	3J4778	SP 144-7321	Roller Assembly	2	
4	4J2069	SP 4J2069A	Roller Assembly	2	

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Replacement Scraper Parts

Scraper Type 657E



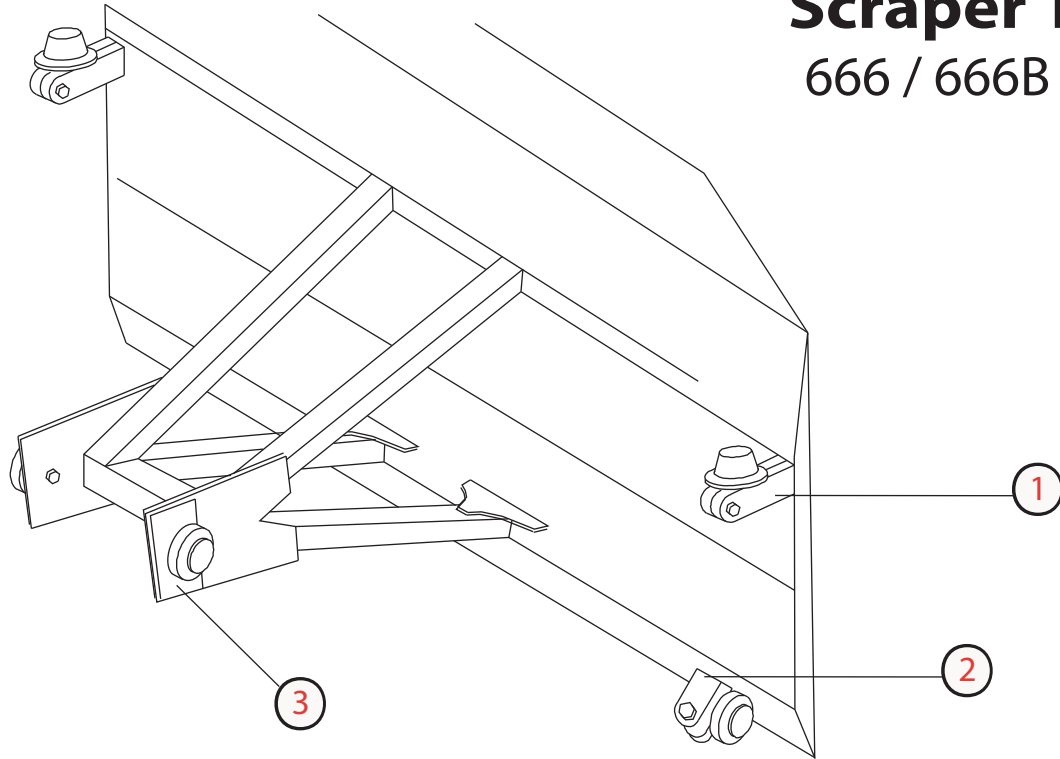
REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>86Z, 87Z, & 6MB</i>				
1	8J1372	SP 8J1372A	Roller Assembly	2	
2	4T0775	SP 288-4405A	Roller Assembly	2	
3	3G0897	SP 144-7321	Roller Assembly	2	
	3J4778				
4	4J2069	SP 4J2069A	Roller Assembly	2	
	5T9536	SP 5T9536A	Roller Assembly	2	S/N 6MB

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Replacement Scraper Parts

Scraper Type

666 / 666B / 660



REF	OEM PART NO.	STOCK NO.	DESCRIPTION	QTY	COMMENTS
<i>Serial #</i>	<i>20G1-UP</i>				
1	3J4779	SP 144-7289	Roller Assembly	2	
2	3J4778	SP 144-7321	Roller Assembly	2	
3	4J2069	SP 4J2069A	Roller Assembly	2	

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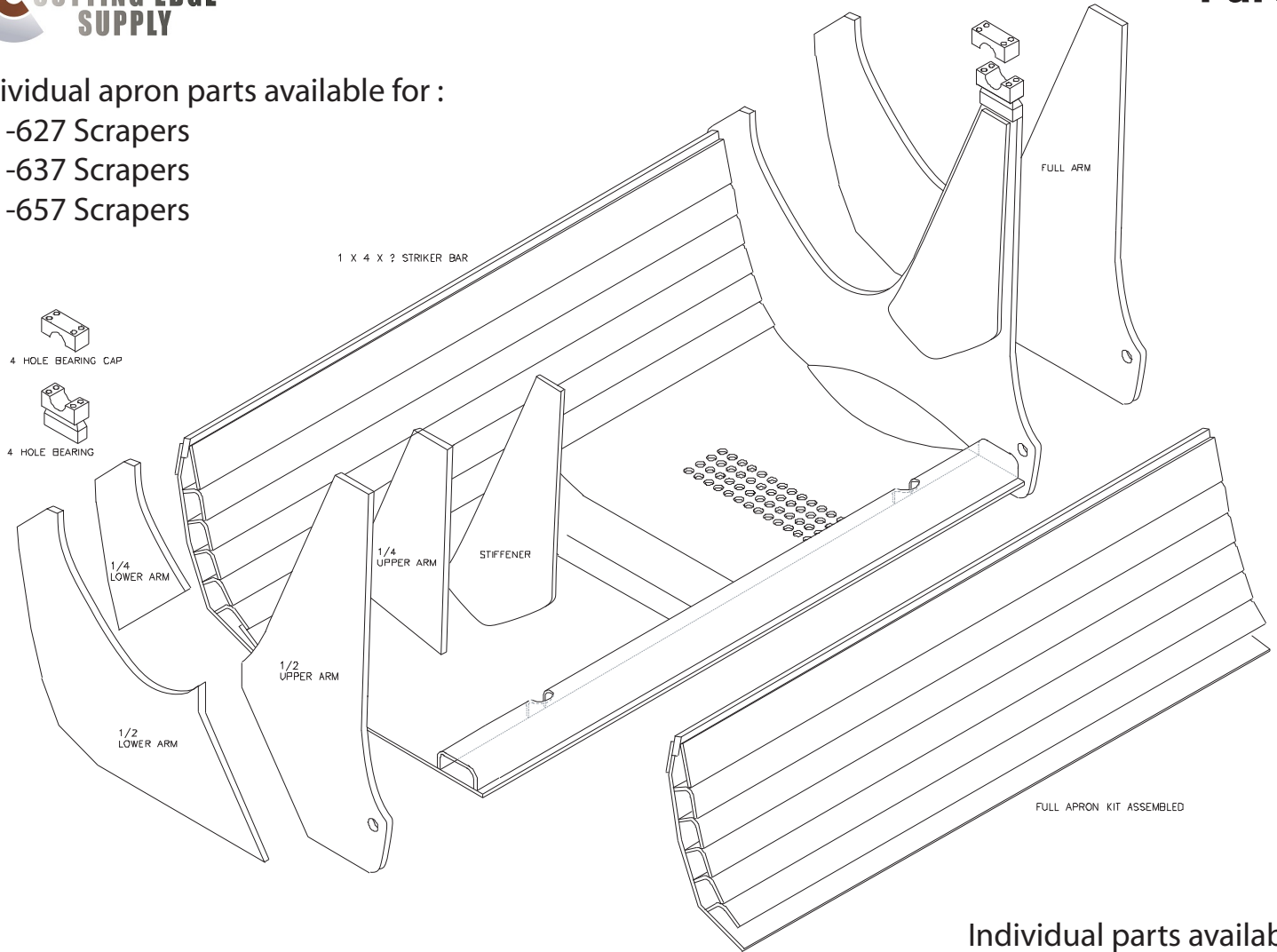
Apron Parts

Individual apron parts available for :

621-627 Scrapers

631-637 Scrapers

651-657 Scrapers



Individual parts available

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.



Apron Rebuild Kits

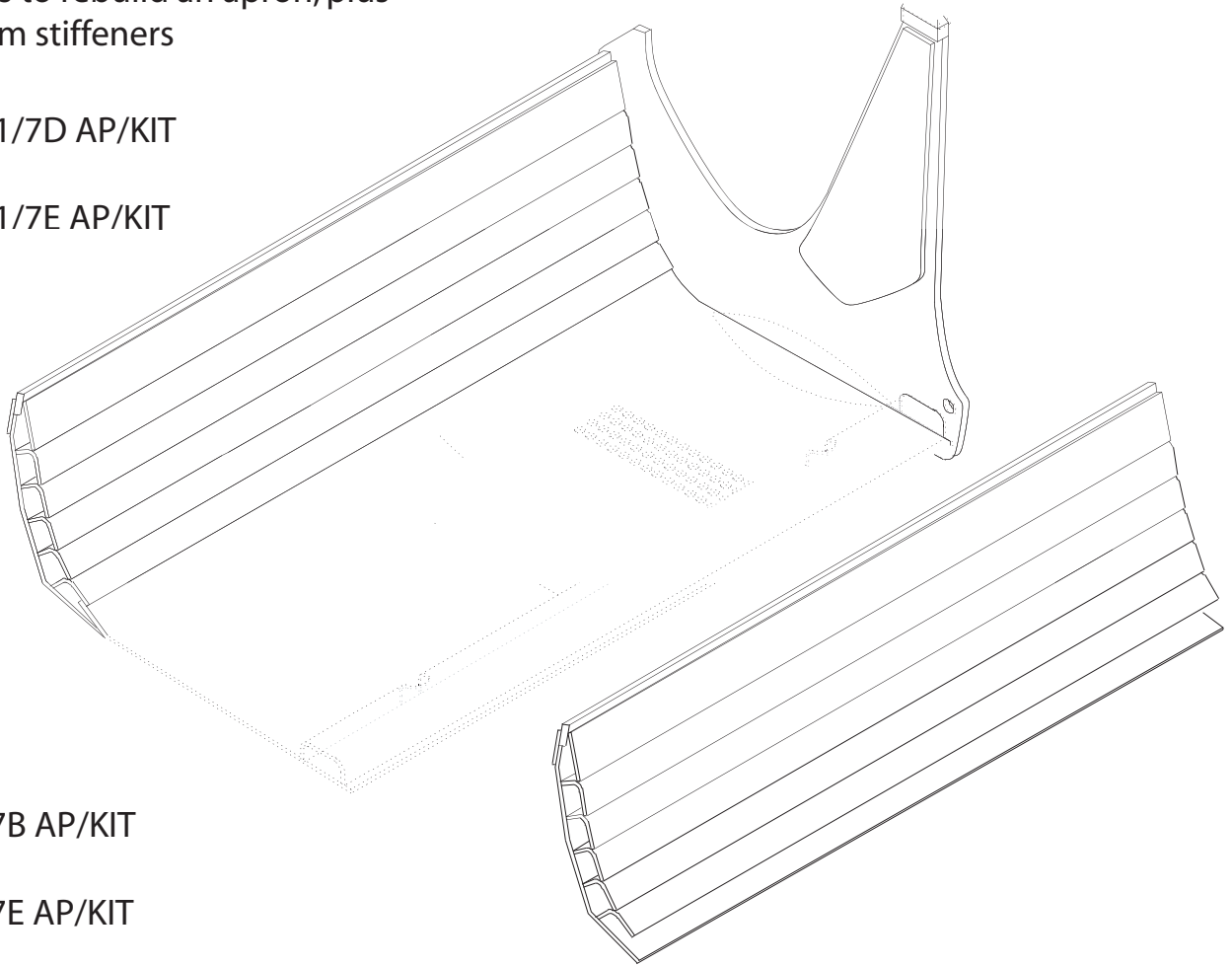
Includes all parts to rebuild an apron, plus
Full arms and arm stiffeners

631D-637D

Part number 631/7D AP/KIT

631E-637E

Part number 631/7E AP/KIT



651B-657B

Part number 657B AP/KIT

651E-657E

Part number 657E AP/KIT

All manufacturers names, numbers, symbols, and description are used for reference purposes only and it is not implied that any part listed is the product of these manufacturers.

Additional Parts & Accessories

MODEL# 621/627 B&E

Part Number	Item Description
621/7 B-E Floor	621/7 B & E Floor
627SideSkin	627-627F Sideskin 1/4 X 48 X 120
BD 5J0950* 1 1/4 X 13 X 116	621/627 Drop Center Moldboard DRG # E874
Also Available	
Fenders available	
Hitch kits available	

MODEL# 623

Part Number	Item Description
BD 623-Strip Moldboard repair strip 1 X 4 X 64 1/4"	623 Drop Center
2T1964/3	623 Side Ejector Rail
623EJCSkin 1/4 X 60 X 119 1/2 AR400	623 B/E Ejector Skin
623SideSkin	623 B Can Sideskin
8J6663	623 Floor Pin-undersized w/cap 1 3/4 X 10"
8J6664	623 Floor Link
8J7553	623 Pin Retainer Bar retains 8J6663
9J2678	623 Rear Ejector Channel
SBATBOX	623-657 Battery Box - Scraper
Also Available	
Hitch Kits available	
Step assembly available	
Fenders & Guards available	

MODEL# 631/7 DE

Part Number	Item Description
637D/E PUSHBLK 1 X 29 1/2 X 30 1/2 (A447)	637D/E Push block
6G1362	637D Early rear battery box
9J7368	637 lower rear ejector rail
SCRPBMPR637 1/4" X 10 3/8" X 10' 637 Bmp channel	637 Straight bumper channel
4J8710	637 Side Ejector Rail (D900) (900A)
4J8710-CAP 1/4 X 1 11/16 X 2 21/32 T1	Ejector rail end cap (D900A)
631-1/2-LH 1 1/4 X 9 1/2 X 22	631/637 Left hand half router insert (A7201/H587L)
631-1/2-RH 1 1/4 X 9 1/2 X 22 (A7200/H587R)	631/637 right hand half router insert
631-F/UNIV 15 -3/4 X 28 1/2 (A7125/26)	631/637 full univ router insert
631-FLH 1.25 X 15.75 X 29 WBWH (7126)	631/637 full left hand router insert
631-FRH 1.25 X 15.75 X 29 WBWH (7125)	631/637 full right hand router insert
637C-Mold-126 126"	637C Drop Center Moldboard (#622)
637D-Mold-134 134"	637D Drop Center Moldboard (#658)

Additional Parts & Accessories

MODEL# 631-637 DE

Part Number	Item Description
637DE/ASM134 134" Moldboard NOTE: ship with 2 floor runners	631/7D Floor Assembly
637DE/ASM134-WR Western Rock NOTE: ship with 2 floor runners	637/7DE Floor Assembly 134" moldboard
631/7DEAP/KIT1E 3/8 X 8 X 132 NBNH HT 400 RP (C927)	631/7DE Apron kit RP Port
631/7E APRN ARM 1/2 X 67 X 79 3/16 NBWH AR4 (J267)	631/7E Full Apron Arm
637/57B StingPL 1 X 23 X 51 NBNH Rolled Plate (D033)	637DE/57B Stinger Plate-51
637/57StingRIB	Stinger Rib 1 X 3 7/8 X 18 3/8
637/657BSting-F FAB 23 X 51 (ASM1517) (D032-033)	637DE/657B 51" FAB Stinger
637B PushBlck 1 X 29 1/2 X 33 (C796)	637 Push Block
637 Dove tail	637D Dove tail assembly for scraper floor
637D-Floorliner 3/8 X 75 X 134 NBNH (F334)	637D Floor Liner 400
637D-GSENKBRKTA	637D Goose neck Mtn Bekt w/pin assembly
637D-Side skin O/A 5/16 X 54 X 151 NBNH HT400 (D048)	631D/637D Sideskin (2pc)

MODEL# 637CFDE

Part Number	Item Description
637CF/ASM126 With 126" Drop Center Moldboard Note: ship with two floor runners	637C floor assembly
637CF/ASM126-WR With 126" Drop center moldboard Note: ship with 2 floor runners	637C Western Rock Floor
631/7ERND BMP Note: Bumper channel with radius	631/7E formed bumper (E971)
631/7B-ESTGCVR Note: 1 X 15 X 47 Half Stinger Plate	631/7B-E 1/2 Sting cover (E910)
631/7DAPRNARM	631/7D full apron arm (D799)
631/7D BM PR 1/4 X 4 X 10 -3/8 X 4 X 120 (C827)	631D/E 637D/E Bumper channel
631/7DE-ARMSTIF	631/7DE Apron arm stiffener
631/7DEAP/KIT1A 1/2 X 39 X 132 NBNH (D200)	631/7DE Apron Rolled Plate
631/7DEAP/KIT 1B 1 X 3 X 132 NBNH AR400 (D201)	631/7DE Apron Kit Plate
631/7DEAP/KIT 1C 1/2 X 8 X 132 NBNH Plate (D203)	631/7DE Apron Kit Part AR400
631/7DEAP/KIT 1D 1/2 X 6 X 132 NBNH AR 400 (D202)	631/7DE Apron Kit Plate Part
637/657B STING-C Stinger Block 52" X 21 X 5	637DE/657B 51" Cast Stinger

Additional Parts & Accessories

MODEL# 651

Part Number	Item Description
651-1/2-LH Insert L 1 1/4 X 11 X 26	651 Half Scraper Router
651-1/2-LH-HD 1 1/2 X 11 X 26 Wld/Bev (A10248)	631/657 HDLH Half Router insert
651-1/2-LH2 2" (J399)	651 Half Scraper Router LH Insert
651-1/2-LHHD-NB 1 1/2 X 11 X 26 Non Beveled	631/657 HDLH Half Router Insert
651-1/2-RH 1 1/4 X 11 X 26	Half Scraper Router Insert R
651-1/2-RH-HD 1 1/2 X 11 X 26 Wld/Bvl (A10247)	631/657 HDRH Half Router Insert
651-1/2-RH2 2" (J399)	651 Half Scraper Router RH Insert
651-1/2-RH HD-NB 1 1/2 X 11 X 26 Non Beveled	631/657 HD RH Half Router Insert
651-F/UNIV	651 Full scraper router insert-universal
651-FLH	Full Scaper Router Insert LH
651-FLH-HD	Full Scraper Router Insert LH HD- 1 1/2"
651-FRH	Full Scraper Router Insert RH
651-FRH-HD	Full Scraper Router Insert RH HD- 1 1/2"
651/657-MOLD	651/657 Drop Center Moldboard 140" (#599)
651E/657E-MOLD	651E/657E Drop Center Moldboard X 223184 (C773)
BD 208-5185	631/657 RH Quarter Router Insert (HJ192)
BD 208-5186	631/657 LH Quarter Router Insert (HJ192)

MODEL# 657

Part Number	Item Description
SCRBUMPR 657-96 Channel Bumper 12" O.D. 1/4 X (19 1/2) 12 X 96	Formed
657E-1/2-LHHD7J H/D LH for 7J Router 1.5 thick	651E/657E MOD Half Router Insert
657E-1/2-RHHD7J H/D RH for 7J Router 1.5 thick	651E/657E MOD Half Router Insert
657E-LH4T for 4T0668 Router 2" X 9 1/4 X 26 1/4	657EHD Quarter Router Insert L
657E-LHHD7J-2 (C792*) Sukut style	Half Scraper Router Insert HD 2" L
657E-RH4T for 4T0688 Router 2" X 9 1/4 X 26 1/4	657EHD Quarter Router Insert R
657E-RHHD7J-2 C792 Sukut style	Half Scraper Router Insert HD 2"R
657E-Stinger-C Block 5 X 21 X 61	651/657E Cast Stinger 60"
MB657E-CSTRP Strip 1.25 X 9 X 72.5 (C775)	657E Center Moldboard Repair
Also Available	
Step Assembly Available Brake Drums Available Exchange Brake Shoes	

Additional Parts & Accessories

MODEL# 657 BF

Part Number	Item Description
657BF/ASM140 with 140" Moldboard NOTE: Ship with two floor runners	657 B Floor Assembly
657BF/ASM140-WR * Floor Assembly NOTE: Ship with two floor runners	657B HD Gussets Western Rock w/140" MB
657E/ASM 145MB NOTE: Ship with two floor runners	657E Floor Assembly with 145" Moldboard
657E/ASM145-WR Western Rock NOTE: Ship with two floor runners	657E Floor Assembly with 145" Moldboard
651/7BE APRNARM	651/7BE Apron Arm 3/4"
657B AP/KIT1A 1/2 X 41 1/2 X 137 1/4 NBNH #560	657B Apron Kit Part ARP
657B AP/KIT1B 1/2 X 10 X 137 1/4 NBNH AR 400 #561	657B Apron Kit Part B
657B AP/KIT1C 1 X 3 X 137 1/4 NBNH AR400 #562	657B Apron Kit Part C
657B AP/KIT1D 3/8 X 11 1/4 X 137 1/4 NBNH #563	657B Apron Kit Part D Bent
657B AP/KIT1E 3/8 X 10 3/4 X 137 1/4 NBNH #564	657B Apron Kit Part E Bent
657B AP/KIT1F 1/2 X 9 X 137 1/4 NBNH AR400 #565	657B Apron Kit Part F
657B PUSHBLCK 1 X 37 X 42 3/4 (A125)	657B Push Block 1" NBNH

MODEL# 657 E

Part Number	Item Description
657E AP/KIT1A PartA Roll Plate 1/2 X 41 1/2 X 142 5/8 #387	657E Apron Kit
657E AP/KIT1B 1/2 X 10 X 142 5/8 NBNH HT400	657E Apron Kit Side Part B
657E AP/KIT1C 1 X 3 X 142 5/8 NBNH HT400 #389	657E Apron Kit Part C
657E AP/KIT1D 3/8 X 11 1/4 X 142 5/8 #390	657E Apron Kit Part D NBNH Bent
657E AP/KIT1E 3/8 X 10 3/4 X 142 5/8 HT400 RP #391	657E Apron Kit NBNH Part E
657E AP/KIT1F 1/2 X 9 X 142 5/8 NBNH HT400 #392	657E Apron Kit Part F
657E PUSHBLCK 1 X 35 1/2 X 41 3/4 (F482)	657E Push Block
657E-STINGER-F FAB 1" X 22 X 60" (DWG S237)	657/7E FAB Stinger 60"
6G5034	657HD Belly Pan
SCRBMPR 657-120 1/4" X (19 1/2) 12 X 120	Straight Bumper Channel 12"
SCRBMPR 657120B	Bent Bumper Channel 120"
SCRBMPR657E-64 1/4 X 20 X 64 (G730)	Formed Curved Bumper Channel 657E
SCRBMPR657E-72C 1/4 X 19 1/2 X 72	657E Curved Bumper Channel

MODEL# 666

Part Number	Item Description
666FL/ASM140 Moldboard NOTE: Ship with two floor runners	666 Floor with 140"
651-1/2 UNIV Fits 631-666 Scraper 1 1/4 thick	631/666 Half universal insert